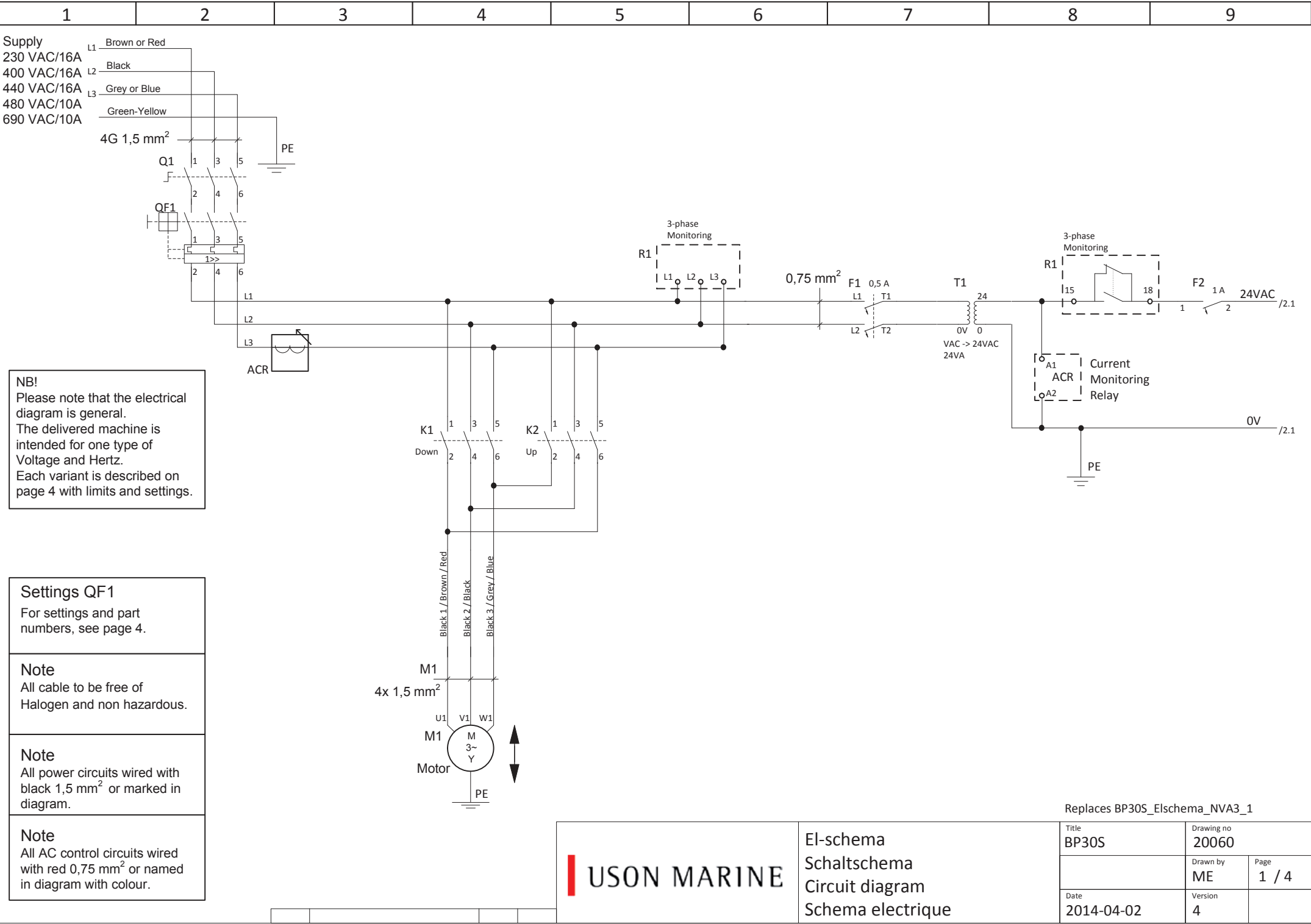
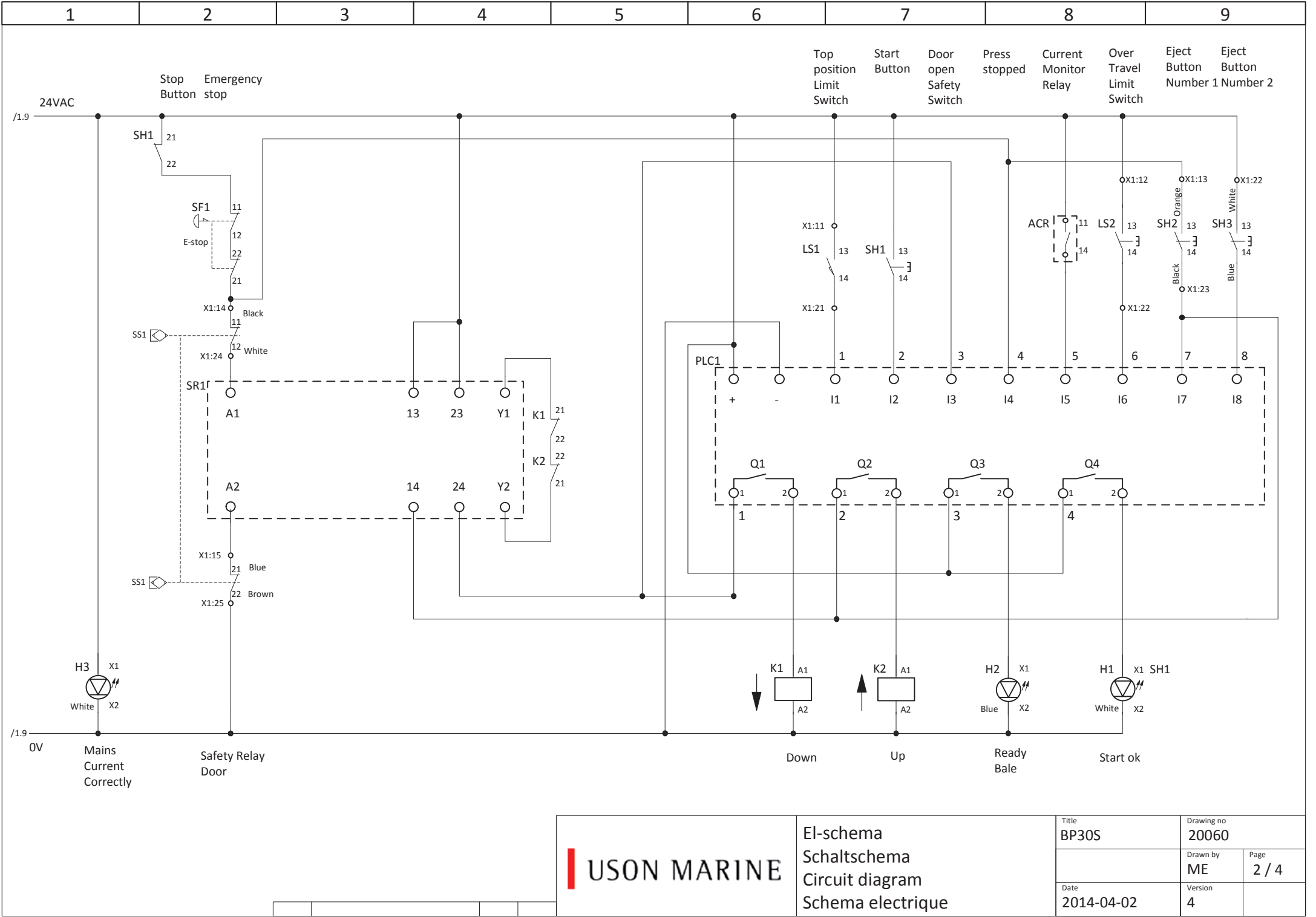
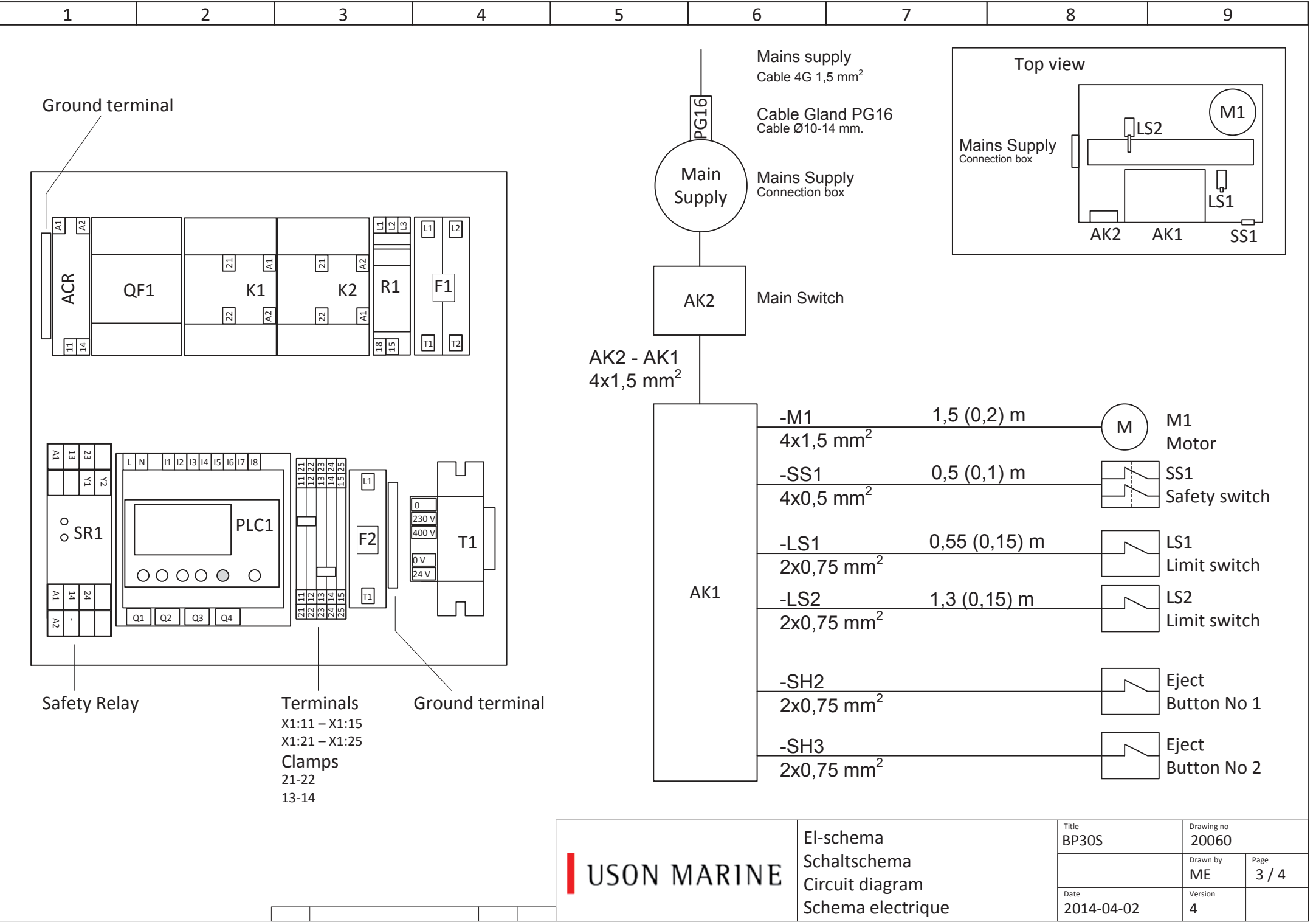
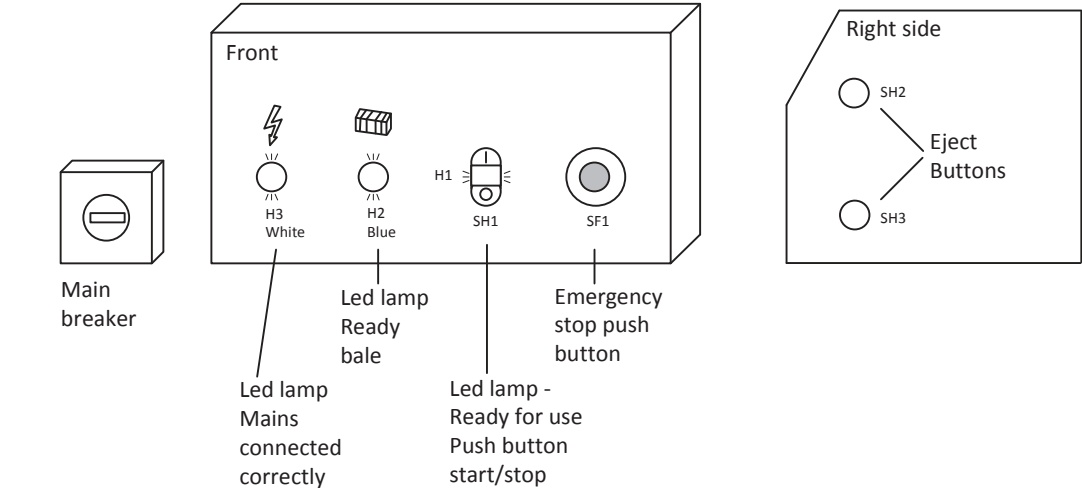








Bill of Materials		
Electrical Designation	Function	Part number
Q1	Main breaker	3161260
QF1	Motor circuit breaker	See variants
ACR	AC current relay	RM17JC00MW
K1,K2	Contactors 9A 24VAC	LC1D09B7
R1	3-Phase monitoring relay	See variants
F1	2-pole fuse for T1	GB2DB07
F2	1-pole fuse manoeuvre	GB2CB06
T1	Transformer	See variants
PLC1	Logical module (display) Zelio 8in/4out 24VAC	SR2B121B
SR1	Safety relay	XPSAC5121P
SS1	Door switch	XCSDMC7902
SF1	Emergency stop push button	XB4BS84441
SH1/H1	Push button (Start/Led/Stop)	ZB5AW7A1721 + ZB5AW0B11 + ZBE102
SH2/SH3	Push button (Ejection)	3720517+ 3721604+ 3721585
H3	White Led 24 VAC	XB4BVB1
H2	Blue Led 24 VAC	XB4BVB6
LS1	Limit switch FX531 - top	3816210
LS2	Limit switch FR520 - tilt	3816107



Bill of Materials - variants							
Volt – variants		220-240 V	380-420 V	380-420 V	420-460 V	480-520 V	660-690 V
		230 V / 50Hz	400 V / 50Hz	400 V / 60Hz	440 V /60Hz	480 V/ 50Hz	690 V / 50Hz
		Electrical					
		Designation					
Transformer	T1	T1:1	T1:1	T1:1	T1:2	T1:3	T1:4
Part number:		02450515	02450515	02450515	02450503	02450505	02450601
Motor circuit breaker	QF1	QF1:1	QF1:2	QF1:2	QF1:2	QF1:3	QF1:3
		6,0-10 A	4,0-6,0 A	4,0-6,0 A	4,0-6,0 A	2,5-4,0 A	2,5-4,0 A
Settings:		8,5 A	4,9 A	4,8 A	4,8 A	3,8 A	2,8 A
Part number:		GV2ME14	GV2ME10	GV2ME10	GV2ME10	GV2ME08	GV2ME08
3-Phase monitoring relay	R1	R1:1	R1:1	R1:1	R1:1	R1:2	R1:3
Part number:		RM4TG20	RM4TG20	RM4TG20	RM4TG20	DPA01C60	DPA01C69