



IMPACTOR IP400, IP500 and IP600
WASTE COMPACTORS

INSTALLATION, OPERATING AND MAINTENANCE MANUAL
PLEASE LEAVE WITH OPERATOR



IP400 – SERIES 5, IP500 – SERIES 3, IP600 – SERIES 2

Imperial Machine Company Limited
Unit 1, Abbey Road
Wrexham Industrial Estate
Wrexham LL13 9RF
Tel: +44 (0)1978 661155
Fax: +44 (0)1978 729990
Service Fax: +44 (0)1978 667766
Spares Fax: +44 (0)1978 667759
E-mail: info@imco.co.uk
Website: www.imco.co.uk

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EC DECLARATION OF CONFORMITY

(Guarantee of Production Quality)

We, Imperial Machine Company Limited of:
Unit 1, Abbey Road, Wrexham Industrial Estate, Wrexham, LL13 9RF
Declare under our sole responsibility that the machine

**IP400 – SERIES 5****IP500 – SERIES 3****IP600 – SERIES 2**

As described in the attached technical documentation is in conformity with the Machine Safety Directive 89/392/EEC as amended by 91/368/EEC and 93/44/EEC and is manufactured under a quality system EN 29001. It is also in conformity with the protection requirements of the Electro Magnetic Compatibility Directive 89/336/EEC and is manufactured in accordance with harmonised standards EN 50-081-2 Generic Emission and EN 50-082-2 Generic Immunity (plus product specific standards).

It also satisfies the essential requirements of the Low Voltage Directive 73/23/EEC amended by 93/68/EEC.

Approved by S Witt, Product Support Manager

A handwritten signature in blue ink, appearing to be 'S Witt', is written over a horizontal line.

Signed at Wrexham, Date

February 2007

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INTRODUCTION

IMC Compactors are designed to reduce the bulk of waste by compression into a plastic bag within a purpose-designed trolley. The recommended type of waste is cardboard boxes, plastic containers, bottles, cans and dry food waste. It is important that these recommendations are adhered to. Any other use is against the manufacturer's advice and is beyond the design limitations of the unit. No legal liability can be deemed to attach to the manufacturer in respect of such misuse or wrongful application.

GUARANTEE

Each Impactor is guaranteed by IMC for 1 Year from the date of its purchase from IMC, or from one of its stockists, dealers or distributors. The guarantee is limited to the replacement of faulty parts or products and excludes any consequential loss or expense incurred by purchasers. Defects which arise from faulty installation, inadequate maintenance, incorrect use or fair wear and tear are not covered by the guarantee.

Please observe these instructions carefully.

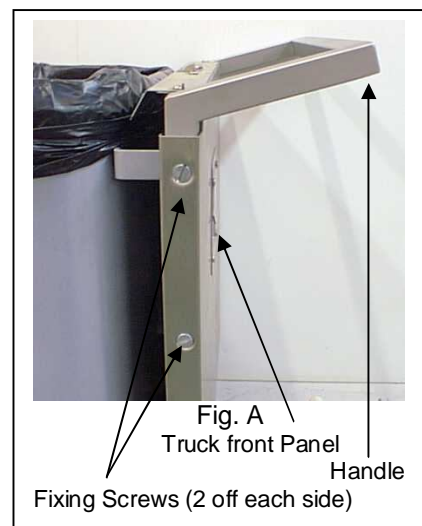
The guarantee applies in this form to installations within the United Kingdom. Contact your Impactor supplier first.

RECEIVING THE UNIT / UNPACKING INSTRUCTIONS

- Prior to unpacking check that there is no transit damage.
- Stand the carton or crate on the end marked 'bottom'.
- Remove the outer carton or crate panels.
- Knock away the wooden blocks around the machine.
- Lift latch handle on the truck and pull the truck out.
- Remove all the packaging materials from inside the truck and remove the following items:

Set of keys
User manual
Pair of truck liners
100 bags with 100 wire ties(1 box)and tie twisting tool
Truck handle - not fitted

IP500 and IP600 machines are delivered with the truck part-assembled. To assemble the truck handle remove the four fixing screws in the truck front. Slide the handle in place and refit the four fixing screws.
(See fig. A)



- IP400 machines are delivered assembled with the following loose items inside the truck:
Set of keys
User manual
Pair of truck liners
100 bags with 100 wire ties (1 box) and tie twisting tool

To manoeuvre the IP400 truck: lift truck latch handle, raise the truck handle to the high position, lift the latch handle and lower the truck handle to fit truck into machine.

- Wheel the machine off its packing base.
- Inspect the machine carefully before disposing of the packing materials, and check that the machine and any accessories have been delivered undamaged.

If anything is missing or damaged please notify both the carrier and the supplier within three days of receipt.



Warning: This machine has a high centre of gravity, take care when manhandling it

Shipping specifications

Model	Weight/kg		Dimensions cm	Cube m ³
	Gross	Net		
IP400	223	193	176x60x73	0.770
IP500	373	298	187x77x90	1.296
IP600	474	377	210x96x110	2.218

PREPARATION

Strip off the protective vinyl covering from the stainless steel sheeting. If appearance is not an important factor it does no harm to leave this protection in place.

SITING AND INSTALLATION

For the installer:

These instructions contain important information designed to help the user obtain the maximum benefit from the investment in an IMC Waste Compactor.

Please read them carefully before starting work, and consult with the supplier in the event of any queries.

Please leave this Instruction Manual with the user after installation.

Procedure:

The Compactor is designed to reduce the volume of rubbish. The maximum advantage is gained if compaction is carried out at the point at which the waste arises. This results in minimum movement, reduced handling, and maximum cost savings. Alternatively, it is possible to order extra trucks for larger establishments or waste segregation.

Ensure that the Compactor is located on a flat and level floor. Ensure that sufficient additional space is available to allow the truck to be withdrawn. The front pair of castors are fitted with brakes, which can be locked into position by depressing the pedal. Push truck into machine, and ensure it is latched in.

ELECTRICAL CONNECTION

Standard machines are supplied as single phase units. 3 phase machines are supplied as variation to specification.

Before making the electrical connection check that the voltage of the supply is suitable for the machine. The details of the machine are on a rating label located on the rear panel.

All machines should be connected to a switched outlet.

Machine Type	Machine termination	Supply termination
Single phase machines 230-1-50 220/240-1-60 110-1-60	Mains lead terminated with a moulded plug, fitted with 10 Amp fuse	13 Amp switched socket
3 phase, 4 wire 220-3-60 440-3-60	Mains lead free end, wires marked: L1 (black) L2 (black) L3 (black) E (green / yellow)	Fused isolator switch rated at 10 Amps per phase.
3 phase, 5 wire 415-3-50 220-3-50 360/440-3-50 380/415-3-50	Mains lead free end, wires marked: L1 (black) L2 (black) L3 (black) N (blue) E (green / yellow)	Fused isolator rated at 10 Amps per phase

Note: On 3 phase machines to ensure that the Power Pack Motor rotates in the correct direction, connect the leads of the mains cable to the corresponding wires of the mains supply fused isolator switch. After connection to the isolator switch, switch on the isolator and press the green start button on the machine. If the hydraulic power pack runs but the ram does not operate the machine must be stopped immediately. Switch off at the isolator and exchange any two incoming phase wires.



WARNING - THIS MACHINE MUST BE EARTHED

OPERATING:

Preparing for Use

- Remove the truck by lifting the truck latch and pulling on the truck handle.
- Place an IMC bag into the truck and arrange for the bottom of the bag to cover the base of the truck. Then fold the top edges of the bag over and around the rim of the truck.
- Position the truck liners inside the bag.
- Push the truck back into the machine.

It is recommended that only IMC Impactor bags are used to achieve best results. Additional bags are available from IMC or its distributors.

Operation

- Turn the keyswitch to select the ON position.
- Select NORMAL or CONSTANT operation.

If NORMAL is selected the unit will cycle once only: the ram will move to the down position, pause for four seconds and return to the fully up position where it will stop.

CONSTANT leaves the ram in the down position until released by turning the switch from constant to normal. Use this mode for resilient material which has resistance to compaction.

- Open the flap and place waste material into the truck. Waste may also be placed into the truck before is pushed into the machine.
(A useful tip is to commence with some cardboard which then forms a solid base in the bag. There is no need to sort waste, but it is not recommended to compact large amounts of glass).
- Close the flap fully and press the START button, the run indicator will light while the ram is moving or in the down position.
- The machine will not operate unless the truck is properly locked into position and the safety flap is closed.
- To stop the machine at any point in its cycle press the STOP button.
To restart press the START button - the machine will continue its cycle.
- Continue compacting until the bag full light comes on. Bag full levels are dependent on the type of waste being processed. Do not overfill the truck as this makes it difficult to withdraw.

- When the truck is full, lift the truck latch handle and pull the truck out of the machine by its handle.
- Unlock the toggle clips at the front of the truck.
- Withdraw the truck liners by lifting vertically.
- Unfold the rolled over edges of the plastic bag and pull together.
- Twist the neck of the bag and fold a wire tie round the neck of the bag so that the two loops on the tie come together. Then insert the hook of the tying tool into both loops. Pull the handle and the tool will twist the wire tight, sealing the bag.
- Fasten the toggle clips on the truck.
- Wheel the truck to the garbage storage area. Unfasten the toggle clips, open the two truck doors and slide the bag out.
- Take care to re-engage the two doors correctly into the slots, close the toggle clips and return the truck to the machine.
- It is recommended that if the machine is not in use for long periods it is switched off at the keyswitch.

OVERLOAD PROTECTION

Under extreme load circumstances the Compactor might overheat. The switchgear contains an overload to prevent any damage to the motor. This device will automatically reset itself when cool, and it will only be necessary to wait a few minutes before the machine can be restarted.

Press the START button to reset and start the machine.

If any difficulty is encountered please contact the supplier or the manufacturer.

MAINTENANCE

Keep the Compactor and the area around it clean at all times.

Remove the truck and then, by releasing the castor brakes, the unit may easily be moved to clean the floor beneath and behind it. (NB. Switch off the electricity supply at the isolator or unplug the unit before moving or cleaning).

It is advisable to clean the exterior stainless steel finish periodically with a stainless steel cleaning agent or a soapy cloth.

Once a year the hydraulic oil level must be checked by a Service Technician. This is done by removing the top and back panel, and checking the hydraulic oil level in the Power Pack reservoir. The Power Pack reservoir has a label showing maximum and minimum oil levels. These should be adhered to when checking levels. Replace with Derwent 68 oil, or equivalent.

A Service Contract for regular maintenance is recommended. Please contact IMC Service Desk (01978 667743) for information.

FAULT FINDING

1 Pressing the green START button has no effect:

- Check that the key switch is switched on.
- Check the NORMAL/CONSTANT switch is set on normal.
- Check flap is fully closed.
- Check the truck is in the machine and fully latched in.
- Check electricity supply is on.
- Check the fuse in the plug.
- Check the electrical socket is functional.

2 The machine stops with the ram in the down position and RUN indicator light on.

- Check that the machine NORMAL/CONSTANT switch is set on normal.

3 The machine stops during its cycle and RUN indicator light is not lit:

- Check flap is fully closed.
- Check that the truck is fully home and latched in.
- Under extreme load condition the compactor might overheat. The switchgear contains an overload to prevent damage to the motor, this device will automatically reset when cool. Wait a few minutes then press the START button to reset and start the machine.
- Check electricity supply is on.
- Check the fuse in the plug.
- Check the electrical socket is functional.

- Check that the flap interlock switch is functioning by metering to check that with the flap closed, the switch contacts are made.
- Check that the truck switch is functioning by metering to check that with the truck latched in, the contacts are made.

If difficulty persists contact the supplier or IMC Service Desk (01978 667743).

ORDERING SPARE PARTS

In the event that spare parts or accessories need to be ordered, please always quote the SERIES AND SERIAL NUMBER of the machine. This is to be found on the rating plate located near the supply cable.

For installations outside the UK please contact your supplier.

For information on IMC spares and service support (if applicable), please call IMC on +44 (0)1978 661155. Alternatively, contact us via email or fax:

IMC Service Desk

Fax: +44 (0)1978 667766

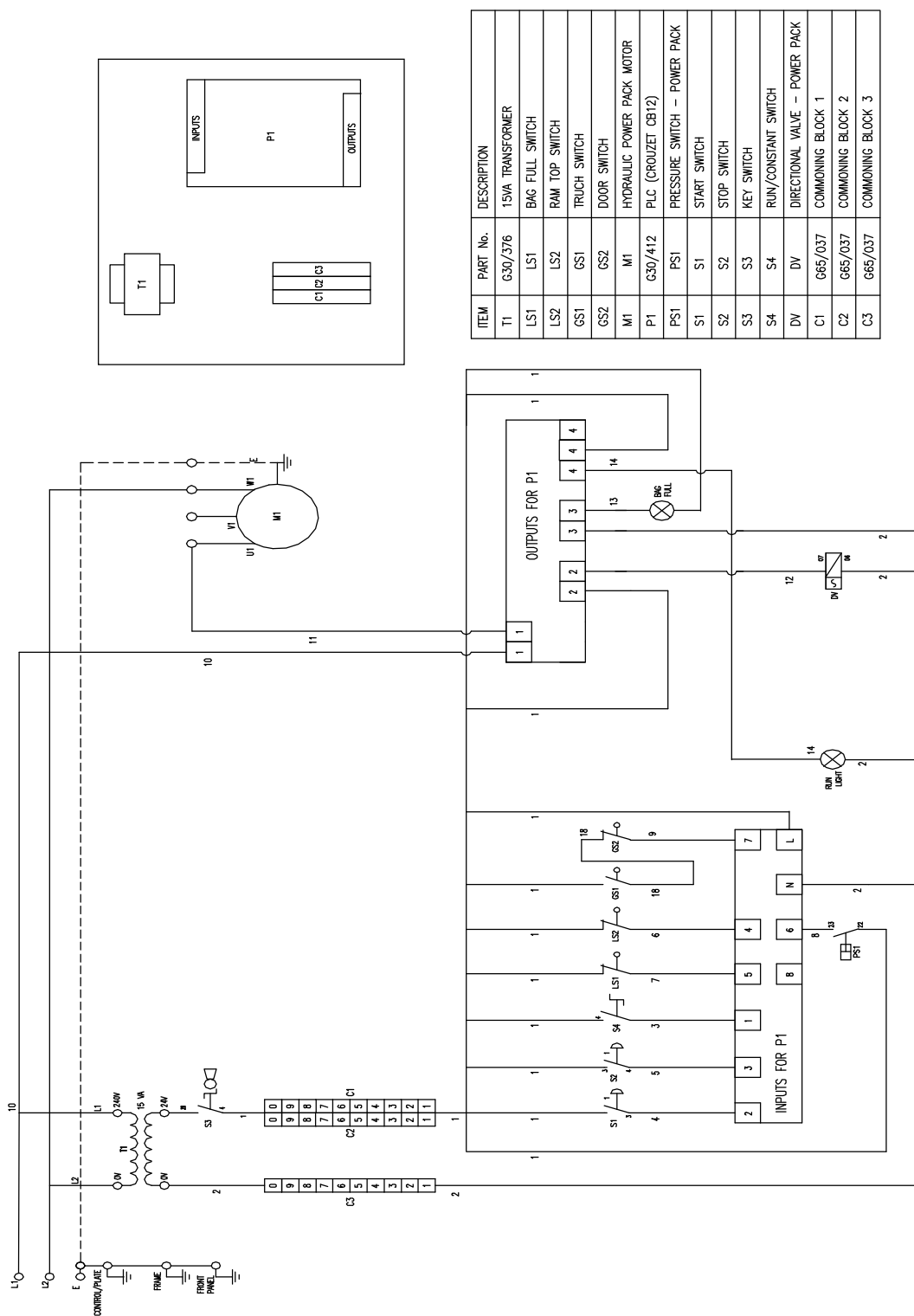
E-mail: service@imco.co.uk

IMC Spares Desk

Fax: +44 (0)1978 667759

E-mail: spares@imco.co.uk

**Wiring Diagram –
400, IP500 & IP600
110 - 240V – 1 phase, 50/60Hz
Fig. 1**



Parts Illustration – IP400
Fig.2



PARTS LIST IMPACTOR IP400, JANUARY 2002To be read in conjunction with Figs 1-4. **NB Before ordering please read the note on page 9**

Item	Part No.	Description	Item	Part No.	Description
1	E56/030	Frame Welded Assy	7	E56/164	Latch Arm
	A19/007	Fixed Castors		K08/186	Carton wire ties, bags
	E56/002	Bracket (Stop)		K03/005B	Bag tying tool
	L56/007	Stop		E56/136	Lever arm, RH
	E56/110	Bracket	8	E56/051	Front panel top
	E56/067	Bracket C/B		E56/093	Hinge bracket upper
	A19/008	Swivel Castors		E56/096	Hinge bracket lower
	E56/069	Plate locking			
	K11/015	Patio slab			
	E56/114	Strut (ballast)		A10/224	M20 Gland Locknut
	E56/158	Switch Bracket/guide		G80/029	M20 Cable Gland
	L56/027	Plunger, male		E56/174	Enclosure backing plate
	L56/028	Plunger, female		G227A	Key Switch (head only)
	L56/029	Guide		G30/376	Transformer 15VA 24VAC
	A18/012	Spring, compression		G30/412 M1	CD12 PLC 24VAC
2	A16/025	Hydraulic Ram		G65/037	Terminal block
	A16/026	Hydraulic Power Pack		G76/030 M1	Control box enclosure
	C56/001M	Ram Plate Machining		G45/015	Pushbutton green flush
	L56/009	Ram Guide Bearing		G45/033	Pushbutton red
	L56/011	Guide Rod		G45/056	Lever roller limit switch
	E56/044	Bracket L/S		G45/057	Push roller limit switch
	E56/165	Bracket		G45/059	Selector switch 2-position
	E56/045	Bracket L/S		G50/044	Bulb holder
	J06/055	Hydraulic Hose Assy		G50/046	Bulb 28V A16-24
	J08/010	Sealing Washer		G50/051	Green Lens
	J08/022	3/8" BSP Male/Male Fitting		G60/101 M14	Mains Cable assy
3	K08/057	Lts Derwent 68 Oil			
	E56/049	Inner side L/H			
	E56/039	Inner side R/H			
	E56/050	Inner back			
	E56/151	Inner top front			
	E56/058	Inner back Upper			
4	A21/012	Catch			
	E56/043	Access flap		G30/376	T1
	L56/018	Spacer		G45/056	LS1 and LS2
	L56/017	Spacer shouldered Nylon		G45/057	GS1
	L56/016	Modified screw		G45/056	GS2
5	E56/047	Side Panel R/H		A16/026	M1 and PS1
	E56/048	Back Panel		G30/412	P1
	E56/038	Side Panel L/H		G45/015 and	S1
	E56/041	Top Cap		G45/016	
	A27/189	Sound barrier mat		G45/016 and	S2
				G45/033	
6				G227A	S3
	S56/049	Truck Assy		G45/016 and	S4
	E56/034	Front panel		G45/059	
	E56/036	Handle		G65/037	C1, C2 and C3
	A21/022	End latch			
	S56/069	Truck Castor Assembly			
	A21/023	Paddle latch – 2 way			
	E56/084	Latch arm, LH			
	E56/057	Truck liner			
	D12/074	3/32"x 1/2" Split Pin			

**Wiring Diagram
reference**

Parts Illustration – IP500
Fig.3



PARTS LIST IMPACTOR IP500, JANUARY 2002To be read in conjunction with Figs 1-4. **NB Before ordering please read the note on page 9**

Item	Part No.	Description	Item	Part No.	Description
1	E56/119	Frame Welded Assy	7	S56/055	Carton wire ties, bags
	A19/007	Fixed Castors		K03/005B	Bag tying tool
	E56/002	Bracket (Stop)			
	L56/007	Stop	7	E56/127	Front panel top
	E56/009	Bracket		E56/094	Hinge bracket upper
	E56/067	Bracket C/B		E56/095	Hinge bracket lower
	A19/008	Swivel Castors	8	A10/224	M20 Gland Locknut
	E56/069	Plate locking		G80/029	M20 Cable Gland
	E56/158	Bracket, switch/guide		E56/174	Enclosure backing plate
	L56/027	Plunger, male		G227A	Key Switch (head only)
	L56/028	Plunger, female		G30/376	Transformer 15VA 24VAC
	L56/029	Guide		G30/412 M1	CD12 PLC 24VAC
	A18/012	Spring, compression		G65/037	Terminal block
2	A16/027	Hydraulic Ram		G76/030 M1	Control box enclosure
	A16/026	Hydraulic Power Pack		G45/015	Pushbutton green flush
	C56/003M	Ram Plate Machining		G45/033	Pushbutton red
	L56/009	Ram Guide Bearing		G45/056	Lever roller limit switch
	L56/011	Guide Rod		G45/057	Push roller limit switch
	E56/044	Bracket L/S		G45/059	Selector switch 2-position
	E56/165	Bracket		G50/044	Bulb holder
	E56/045	Bracket L/S		G50/046	Bulb 28V A16-24
	J06/055	Hydraulic Hose Assy		G50/051	Green Lens
	J08/010	Sealing Washer		G60/101 M14	Mains Cable assy
	J08/022	3/8" BSP Male/Male Fitting			
	K08/057	Lts Derwent 68 Oil			
3	E56/120	Inner side L/H			
	E56/121	Inner side R/H			
	E56/122	Inner back			
	E56/156	Inner top front			
	E56/124	Inner back Upper			
	A21/012	Catch			
4	E56/128	Access flap		G30/376	T1
	L56/018	Spacer		G45/056	LS1 and LS2
	L56/017	Spacer shouldered Nylon		G45/057	GS1
	L56/016	Modified screw		G45/056	GS2
				A16/026	M1 and PS1
5	E56/126	Side Panel R/H		G30/412	P1
	E56/132	Back Panel		G45/015 and	S1
	E56/125	Side Panel L/H		G45/016	
	E56/133	Top Cap		G45/016 and	S2
	A27/189	Sound barrier mat		G45/033	
				G227A	S3
6	S56/054	Truck Assy		G45/016 and	S4
	E56/130	Front panel		G45/059	
	E56/135	Handle		G65/037	C1, C2 and C3
	A21/022	End latch			
	S56/069	Truck Castor Assembly			
	A21/023	Paddle latch – 2 way			
	E56/164	Latch arm			
	E56/145	Truck liner			
	E56/148	Cover plate			

**Wiring Diagram
reference**

Parts Illustration – IP600
Fig. 4



To be read in conjunction with Figs 1-4. **NB Before ordering please read the note on page 9**

Item	Part No.	Description	Item	Part No.	Description
1	E56/070 A19/007 E56/002 L56/007 E56/110 E56/067 A19/008 E56/112 E56/100 E56/069	Frame Welded Assy Fixed Castors Bracket (Stop) Stop Bracket Bracket C/B Swivel Castors Latch Plate Switch Bracket Plate Locking	7	S56/052 K03/005B E56/090 E56/094 E56/095	Carton wire ties, bags Bag tying tool Front panel top Hinge bracket upper Hinge bracket lower
2	A16/027 A16/026 C56/002M L56/009 L56/011 E56/044 E56/165 E56/045 J06/055 J08/010 J08/022 K07/057	Hydraulic Ram Hydraulic Power Pack Ram Plate Machining Ram Guide Bearing Guide Rod Bracket L/S Bracket Bracket L/S Hydraulic Hose Assy Sealing Washer 3/8" BSP Male/Male Fitting Lts Derwent 68 Oil	8	A10/224 G80/029 E56/174 G227A G30/376 G30/412 M1 G65/037 G76/030 M1 G45/015 G45/033 G45/056 G45/057 G45/059 G50/044 G50/046 G50/051 G60/101 M14	M20 Gland Locknut M20 Cable Gland Enclosure backing plate Key Switch (head only) Transformer 15VA 24VAC CD12 PLC 24VAC Terminal block Control box enclosure Pushbutton green flush Pushbutton red Lever roller limit switch Push roller limit switch Selector switch 2-position Bulb holder Bulb 28V A16-24 Green Lens Mains Cable assy
3	E56/079 E56/080 E56/081 E56/077 E56/082 A21/012	Inner side L/H Inner side R/H Inner back Inner top front Inner back Upper Catch			
4	E56/075 L56/018 L56/017 L56/016	Access flap Spacer Spacer shouldered Nylon Modified screw		G30/376 G45/056 G45/057 G45/056	Wiring Diagram reference T1 LS1 and LS2 GS1 GS2
5	E56/071 E56/074 E56/072 E56/073 A27/189	Side Panel R/H Back Panel Side Panel L/H Top Cap Sound barrier mat		A16/026 G30/412 G45/015 and G45/016 G45/016 and G45/033	M1 and PS1 P1 S1 S2
6	S56/051 E56/086 E56/109 A21/022 S56/069 A21/023 E56/164 E56/099 E56/137	Truck Assy Front panel Handle End latch Truck Castor Assembly Paddle latch – 2 way Latch arm Truck liner Switch bracket		G227A G45/016 and G45/059 G65/037	S3 S4 C1, C2 and C3