

CONVECTION OVEN

CHEF 40 CHEF 50 CHEF 240

3751958, 3751962, 3751965, 3751978, 3751986

Installation and Operation Manual



S/N: 095323/02 Valid from: 01. 06. 2009 Rev.: 3.1

2.4.2012 Rev. 3.0

Dear Customer,

Congratulations on deciding to choose a Metos appliance for your kitchen activities. You made an excellent choice. We will do our best to make you a satisfied Metos customer like thousands of customers we have around the world.

Please read this manual carefully. You will learn correct, safe and efficient working methods in order to get the best possible benefit from the appliance. The instructions and hints in this manual will give you a quick and easy start, and you will soon note how nice it is to use the Metos equipment.

All rights are reserved for technical changes.

You will find the main technical data on the rating plate fixed to the equipment. When you need service or technical help, please let us know the serial number shown on the rating plate. This will make it easier to provide you with correct service.

For your convenience, space is provided below for you to record your local Metos service contact information.

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Metos service phone number:
Contact person:





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1. General

General

Carefully read the instructions in this manual as they contain important information regarding proper, efficient and safe installation, use and maintenance of the appliance.

Keep this manual in a safe place for eventual use by other operators of the appliance.

The installation of this appliance must be carried out in accordance with the manufacturer's instructions and following local regulations. The connection of the appliance to the electric and water supply must be carried out by qualified persons only.

Persons using this appliance should be specifically trained in its operation.

Switch off the appliance in case of failure or malfunction. The periodical function checks requested in the manual must be carried out according to the instructions. Have the appliance serviced by a technically qualified person authorized by the manufacturer and using original spare parts.

Not complying with the above may put the safety of the appliance in danger.

1.1 Symbols used in the manual



This symbol informs about a situation where a safety risk might be at hand. Given instructions are mandatory in order to prevent injury.



This symbol informs about the right way to perform in order to prevent bad results, appliance damage or hazardous situations.



This symbol informs about recommendations and hints that help to get the best performance out of the appliance.

1.2 Symbols used on the appliance



This symbol on a part informs about electrical terminals behind the part. The removal of the part must be carried out by qualified persons only.

1.3 Checking the relationship of the appliance and the manual

The rating plate of the appliance indicates the serial number of the appliance. If the manuals are missing, it is possible to order new ones from the manufacturer or the local representative. When ordering new manuals it is essential to quote the serial number shown on the rating plate.



2.4.2012 Rev. 3.0 Safety

2. Safety

2.1 Safe use of the appliance



An oven is a warming device which heats up when used. For this reason, please observe the following instructions to avoid the risk of burns.

The edges of the door become hot when the oven is used for longer periods.

Use the oven gloves when handling hot ovenware and baking plates.

Beware of hot steam escaping from inside the oven when opening the oven door.

Do not leave the oven on completely unattended for long periods.



The air distribution plate in front of the fan inside the oven must be kept in the proper position when the oven is in use.

2.2 Disposal of the appliance

Once the appliance has reached the end of its useful life, it must be disposed of in compliance with local rules and regulations. The appliance may contain substances/materials which potentially have an adverse impact on the environment as well as recyclable materials. The best way of dealing with such substances is to dispose of them through a proper waste company.



3. Functional description

3.1 Intended use of the appliance

The Metos Chef 40 is intended for baking buns, bread, rolls and other similar products. Chef 40 can also be used for cooking food.

The Metos Chef 50 is intended for baking buns, bread, rolls and other similar products. Chef 50 can also be used for cooking food.

The Metos Chef 240 is intended for cooking and browning food, baking and for heating convenience meals and keeping food warm.

3.1.1 Use for other purposes



Use of the appliance for any other purposes than that mentioned above is prohibited.

The manufacturer shall not be held liable for any situations which may arise from failure to comply with the warnings and instructions given in this manual.

3.2 Construction

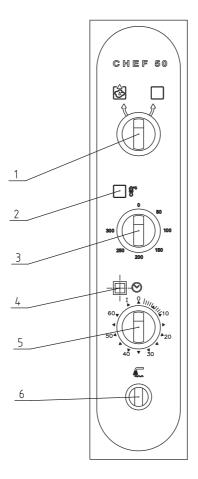
In addition to a single oven, two or three ovens can be stacked on top of another on a stand forming a roasting and baking station. One or two convection ovens can also be replaced by a Chef 220 oven or a Chef 200 proving cabinet.

This manual covers the Chef 40, Chef 50 and Chef 240 convection ovens, while Chef 220 and Chef 200 have their own manuals.

3.3 Operating principle

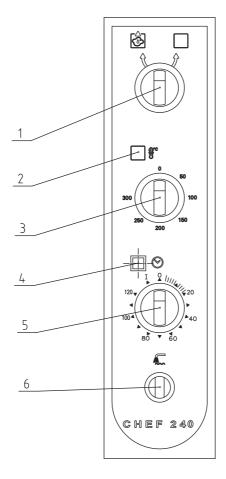
In convection ovens, cooking takes place by hot air circulating around the food. Rapidly circulating air is fanned around the food from all sides to cook effectively and evenly. Moisture can be used to further boost cooking of certain products (see "Cooking tips"). This also affects food quality and reduces weight loss. The oven is also fitted with a steam outlet valve for removing superfluous steam from the oven chamber.

3.3.1 Control panel switches



Control panel switches Chef 40 and 50

- 1. Steam exhaust valve. The steam exhaust valve can be used to remove excess steam and moisture from inside the oven.
- 2. Thermostat lamp. The yellow lamp is always on when the heating elements are on.
- 3. Thermostat switch. To set the temperature between +50°C and +300°C.
- 4. Oven-on lamp. The green lamp lights up when the oven is switched on.
- 5. Timer. Stepless control 0-60 minutes or continuous use (position I). The timer has a sound feature which rings when the timer is in position 0.
- 6. Moisturing device. Moisture is added when the switch is turned clockwise and temperature has been set at the thermostat switch.



Control panel switches Chef 240

- 1. Steam exhaust valve. The steam exhaust valve can be used to remove excess steam and moisture from inside the oven.
- 2.. Thermostat lamp. The yellow lamp is on when the heating elements are on.
- 3. Thermostat switch. To set the temperature between +50°C and +300°C.
- 4. Oven-on lamp. The green lamp is lights up when the oven is switched on.
- 5. Timer. Stepless control 0-120 minutes or continuous use (position I). The timer has a sound feature which rings when the timer is in position 0.
- 6. Moistening device. Moisture is added when the switch is turned clockwise and the pilot light is on.

4. Operation instructions

4.1 Before using the appliance



There is a slight smell of metal and thermal insulation when the oven is heated for the first time. This is completely normal and disappears by heating the oven. Before using the oven for the first time, heat it to a temperature of $+250^{\circ}$ C until the smell disappears.

4.1.1 Choice of the ovenware, Chef 40

It is possible to use five baking sheets (GN1/1) at the same time.

4.1.2 Choice of the ovenware, Chef 50

It is possible to use five baking sheets (600 x 450 mm) at the same time.

4.1.3 Choice of the ovenware, Chef 240

Choose the ovenware according to the type of food to be cooked:

Casseroles: GN1/1-65 mm (RST 18/8). Avoid 100 mm deep containers as these may give an uneven result. Pancakes: GN1/1-40 mm, aluminium. Pasties, buns, rolls: GN2/1 baking plate, aluminium. Convenience meals: GN2/1 grid, RST 18/8

4.1.4 How to fill the oven, Chef 40 and 50



Fill the guide rails so as to leave at least a 20 mm gap between the ovenware, so the products will bake evenly. When filling the baking plate, leave a generous space between the products. These two points are essential to achieve a good baking result.

4.1.5 How to fill the oven, Chef 240

Correct filling of the oven and the right choice of ovenware ensure the best possible cooking result.



Fill the guide rails leaving a sufficient gap between the ovenware, so the products will cook evenly. If you use grids or baking plates, leave a generous space between the products you are cooking. These two points are essential to achieve a good cooking result.



4.2 Operation procedures

4.2.1 Before cooking, Chef 40 and 50

The oven must be preheated to cooking temperature before actual cooking begins. This is to heat the whole oven to the correct temperature so as to ensure the best possible cooking results.

- Put the guide rails in place.
- Set the timer (see Figure "Control panel switches") at 20 minutes. When setting the time, first turn the timer past the desired setting value and then back to the desired value.
- Set the temperature at 250°C, if the oven is loaded to max. capacity with cold products. (After loading the oven, required roasting temperature is set.) If smaller amounts of products are roasted, the preheating can be done using a smaller temperature difference.
- The oven is ready for use when the timer signals to tell you that time is up.
- When the door is closed, the oven will remain hot for a long time, even though it is not switched on.

4.2.2 Before cooking, Chef 240

The oven must be preheated to cooking temperature before actual cooking begins. This is to heat the whole oven to the correct temperature so as to ensure the best possible cooking results.

- Choose the right guide rails: 2 pairs of rails for baking, roasting and browning, 3 pairs of rails for baking small and light products.
- Set the timer (see Figure "Control panel switches") at 20 minutes. When setting the time, first turn the timer past the desired setting value and then back to the desired value.
- Set the temperature at 250°C, if the oven is loaded to max. capacity with cold products. (After loading the oven, required roasting temperature is set.) If smaller amounts of products are roasted, the preheating can be done with the roasting temperature.
- The oven is ready for use when the timer signals to tell you that time is up.
- When the door is closed, the oven will remain hot for a long time, even though it is not switched on.

4.2.3 How to select cooking temperature, Chef 240, 40 and 50



Because a convection oven is so effective, cooking temperatures should be around 20°C lower than they would in a conventional oven.

Cooking time depends on food quality, weight and thickness. The shallower the food to be cooked is, the shorter the cooking time. See "Cooking tips" later in this chapter.

4.2.4 Using the oven



If the oven is used on board a ship, the oven guide rails must be positioned inside the oven so that the clip which prevents the ovenware from sliding out of the guide is on the door side. Should the clip be against the rear wall inside the oven, remove the rails and swap them around.

There may be a main supply disconnection switch fitted near the oven (usually on the wall) when the oven was installed. Ensure that this switch is in the ON position.

Oven functions are operated from the control panel (see Figure "Control panel switches" in Chapter "Functional description/Operating principle").

4.2.5 Cooking, Chef 240, 40 and 50

- Carefully preheat the oven as instructed in "Before cooking".
- Turn the handle clockwise (or counter clockwise) to open the oven door. To close the door, push the handle until you hear a distinct click.
- Put the food in the oven.
- Set the timer (see Figure "Control panel switches") at the required cooking time and the thermostat switch at the required cooking temperature.
- When the set cooking time is over, the heating and the fan will switch off automatically and a signal will tell you that you can take the food out of the oven.
- Switch the power off at the thermostat, whereupon the buzzer also stops sounding.
- Open the door. Beware of escaping steam.

In the event of uneven cooking check that

- the oven has been installed horizontally
- the oven has been preheated as instructed
- the cooking temperature is correct
- the oven has been correctly filled.



In the event of interruptions in the electricity supply when the oven is in use, turn all switches to the 0 position to prevent unexpected start-up of the oven when the electricity supply is restored.



4.2.6 Moistening function

In the moistening function, water passes through the nozzle to the hot air of the fan where it vaporises and is distributed evenly inside the oven by currents of air.

Moisturing varies a little depending on network pressure. The effect of pressure on the amount of moisturing water is given in the table below.

Moistening /	Chef 40, 50	Chef 240		
pressure		Adjustment	Factory setting	
		range		
≥ 3 bar	500 ml/min	10-220 ml/min	45 ml/min	
2 bar	455 ml/min	8-180 ml/min	35 ml/min	
1 bar	230 ml/min	5-80 ml/min	20 ml/min	



It is not allowed to use the moistening function at temperatures below 150°C, because part of the water does not then vaporise.

Non-vaporised water will splash in droplets onto the surfaces of the oven chamber, keeping them moist and finally gathering into pools on the chamber bottom. If water is very calcareous (hard), calcareous deposits will form onto the oven surfaces.

As to corrosion, the most harmful substances present in the water are chloride-ions. When non-vaporised water gradually vaporises, the chloride content of water will increase, intensifying the corrosive effect. Corrosion caused by chlorides is a chemical process, which only occurs in humid conditions. The longer the surfaces remain moist, the greater is the corrosive effect.

To avoid corrosion, do not use the moistening function at low temperatures (below 150°C) and make sure that the moistening water vaporises immediately so that the oven's interior surfaces remain as dry as possible.

4.2.7 Use of the moistening function, Chef 40 and 50

Switch the moistening function on by turning the switch in a clockwise direction and keep it there (see Figure "Control panel switches").

If moistening is needed for a longer time, it is recommended to divide it into short moistening and break periods to prevent water from gathering on the oven bottom when the moistening function is on.

Use of the moistening function in the early stage of baking reduces weight loss and drying out and produces a crusty surface.



Do not open the oven door immediately after moistening to avoid scalding by hot steam.

4.2.8 Use of the moistening function, Chef 240

Switch the moistening function on by turning the switch in a clockwise direction (see Figure "Control panel switches").

If needed, the factory setting of the moistening device can be adjusted by authorised service personnel.

If water gathers on the oven bottom during moistening, it is advisable to reduce the factory setting so that all the water vaporises immediately.

Use of the moistening function reduces weight loss and drying out and heats the food faster.

We recommend the moistening function be used as follows:

- When heating food throughout the heating process. Remove lids from individually packed foods such as meatballs. Heating times will be reduced by 1/3-1/2 of those given.
- To cook joints and meat loaf, but not browning.
- To cook casseroles (steam panel closed).
- When baking, because moisture promotes rising. Use in the early stage of baking.



Open the oven door cautiously, because hot steam can easily cause scalding.

4.2.9 Steam removal

The steam exhaust valve (see Figure "Control panel switches") is normally closed to prevent moisture from being lost from inside the oven.

If there is too much steam inside the oven (water droplets on the bottom of cake tins), open the steam exhaust valve to remove the moisture.

The steam exhaust valve should be fully open when roasting and cooking gratin dishes.

4.2.10 Cooking tips

Type of food	Ovenware	Pre- heat- ing	Cooking tempera- ture	Cooking time	Tips
Joints, fillets	GN2/1 stainless grid	125℃	125°C	Depends on size	Put the meat on the grid, the grid on the guide rails and a pan to collect meat juices on the lower guide rails
Roast beef		125°C	125℃	Depends on size, until inner tem- perature +60°C	125°C right from the beginning, throughout roasting
Escalopes, steaks, chops	GN 2/1 stainless grid or alum. pan	300°C	300°C	Approx. 10 min.	Cook food quickly and braise in covered pan at lower temperature as required
Slices of meat (browning)	GN 1/1-40 mm alum.	225°C	200℃	10 min.	Max. 1,5 kg meat per dish



Type of	Ovenware	Pre-	Cooking	Cooking time	Tips
food		heat-	tempera-	8	r
		ing	ture		
Minced meat (browning)	GN 1/1-40 mm alum.	225°C	200°C	10 min.	Max. 1,5 kg meat per dish
Hamburger patty (frozen)	GN 1/1-40 mm alum.	250°C	220°C	8 min.	Keep moistening function on throughout cooking
Mixed casse- role of beef and pork	GN 65	250°C	130°C	2 h	
Rainbow trout fillet (whole)	GN 40	250°C	250°C	15-20 min.	
Rainbow trout fillet (100 g portion)	GN 40	250°C	250°C	10-15 min.	
Casseroles	GN 1/1-65 mm	175°C	150-175°C	Approx. 1,5 h	We suggest a lower cooking temperature for egg-based casseroles than for other casseroles Volume: about 5 kg per dish Keep moistening function on throughout cooking
Macaroni and beef casserole (beef-a-roni)	GN 1/1-65 mm	175°C	150°C	1 h (on lower guide rails + 10 min.)	Keep steam exhaust valve open for 10 min. to begin with
Convenience meals	GN 2/1 stainless grid		Depends on product	Follow instructions	Put the meal straight onto the grid to ensure maximum heating efficiency Keep moistening function on throughout cooking
Vegetable cut- let (frozen)		250°C	225°C	20 min.	Keep moistening function on throughout cooking
Feta and vege- table pie (ready-made base, frozen)		250°C	200°C	40 min.	
GN pan pizza		250°C	225°C or 200°C	12 min. or 15 min.	
Pancakes	GN 1/1-40 mm alum.	220°C	190°C	30 min.	Volume, abt 1,5 l per dish Keep steam exhaust valve open about 10 min. to begin with
Meat pasty (frozen)		225°C	200°C	20 min.	
Roll	GN 2/1 alum. baking plate	225°C	200°C	17 min.	Use moistening function for about 2 min. to begin with (in cycles) Max. 12 rolls / GN1/1 plate on every other rail
Croissant		200°C	175°C	20 min.	Use moistening function for about 2 min. to begin with (in cycles)
Bun	GN 2/1 alumini- um baking plate	200°C	175°C	15 min.	Max. 12-15 buns / GN1/1 plate Keep steam exhaust valve closed, no moistur- ing
Cinnamon bun (frozen)		190°C	165°C	16 min.	Max. 12 buns / GN1/1 plate on every other rail
Danish pastry (frozen)	GN 2/1 alumini- um baking plate	190°C	165°C	18 min.	



Type of	Ovenware	Pre-	Cooking	Cooking time	Tips
food		heat-	tempera-		
		ing	ture		
Tart filled with curd and ber- ries	GN 1/1-40 mm aluminium pan	200°C	175°C		Short crust pastry: 300 g butter, 225 g sugar, 4 eggs, 300 g wheat flower, baking powder Filling: 1000 g curd, 11 eggs 200 g sugar, 3 dl cream, 600 g frozen berries, vanilla sugar Bake on the lower rails in the centre
Sponge cake		175°C	150°C	40 min.	4 eggs/tin, 4 tins on the lower guide rails

In the event of uneven cooking check that

- the oven has been installed horizontally
- the oven has been preheated as instructed
- the cooking temperature is correct
- the cooking pan is correct
- the oven has been correctly filled.

4.3 After use

4.3.1 Cleaning



Use of a hose or pressure washer to clean the appliance is forbidden.

Before cleaning the oven, please remember that it remains hot for a long time after use.

Ovens are electrical appliances, which means that there are restrictions regarding cleaning them with water. Use of water is permitted when cleaning the oven inside. Clean the outside of the oven with a damp cloth only to avoid water getting into the air inlets. Depending on how dirty the oven is, use an alkaline substance which can be diluted in a spray bottle to loosen grease.

It is of utmost importance to keep the interior surfaces of an oven clean. A thin passive layer will form on stainless steel surfaces, giving a protective layer to the steel. A dirty oven and chlorides crystallized on the surface, combined with a humid and warm environment, break the protective passive layer, not allowing it to regenerate and thus exposing the interior surfaces to corrosion. Regular cleaning decreases the collection of chloride ions on the oven's interior surfaces. The more you use the moistening function in food preparation, the more important it is to clean the oven daily and regularly to prevent corrosion.

Daily cleaning

Spray diluted detergent solution into the inside of the cold (below $+50^{\circ}$ C) oven, and on the inside surface of the door. Heat the oven to about $+50^{\circ}$ C (not essential), switch off at the mains and let the detergent work for about 15 minutes. Use a brush or cleaning pad to scrub the burned places. Avoid the use of steel wool and abrasive pads and use chemical cleaners instead of mechanical ones. Once a surface is scratched, dirt sticks to it much more easily.



Wipe the loosened dirt and detergent carefully with a damp cloth. After washing, first dry the oven with a cloth and then by heating at +150°C for 5 minutes. Check that the steam exhaust valve is in the open position.

Cleaning the guide rails and the suction plate

When cleaning the oven thoroughly, loosen, soak and wash the guide rails and the suction plate. The guide rails and the suction plate can be easily removed and conveniently washed in a dishwasher.

To remove the guide rails:

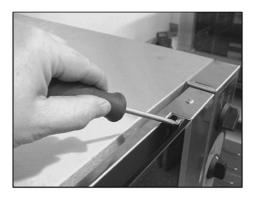
- Lift the guide rails upwards.
- Pull the guide rails towards the centre of the oven chamber.
- Pull the guide rails out of the oven chamber.

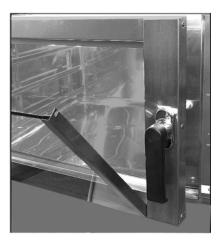
To remove the suction plate:

- With your fingers unscrew the two screws fixing the suction plate to the bottom of the oven chamber.
- With your fingers unscrew the two screws fixing the suction plate to the ceiling of the oven chamber.
- Pull the suction plate out of the oven chamber.

After cleaning, replace the suction plate and the guide rails in the opposite order.

Cleaning of external surfaces of the door





The external glass of the door can be opened for cleaning. Unscrew the two screws shown in the picture and turn the external glass carefully downward until it stays fully open. Spray diluted detergent solution onto the door's metal surfaces between the glasses and onto the glass surfaces. Let the detergent work for about 15 minutes. Wipe the loosened dirt and detergent carefully with a damp cloth. After cleaning, return the external glass to its former position. Fit the screws in place and tighten carefully.

4.3.2 How to change the oven bulb, Chef 240 and 50

To change the burnt lamp, do the following:

- Let the oven cool so that you can put your bare hand inside the oven without burning it.
- Ensure that the oven is switched off. All controls should be in the 0 position.
- With your fingers, unscrew the lens of the oven lamp.
- Pull the lamp out of the socket.
- Put a new lamp into the socket. Lamp type: OSRAM Halogen lamp 300°C G9 230V 25W.
- Fit the lens in place and tighten slightly.



Use of the appliance is strictly prohibited if the lens of the oven lamp is broken or not properly in place.

Do not overtighten the lens after replacement of the lamp.

4.3.3 How to change the oven bulb, Chef 40

To change the burnt lamp, do the following:

- Let the oven cool so that you can put your bare hand inside the oven without burning it.
- Ensure that the oven is switched off. All controls should be in the 0 position.
- Remove the protective glass cover of the lamp by unscrewing the four screws. Be careful not to damage the seal. In case the seal has come off or is otherwise damaged, also replace the seal.
- Carefully unscrew the bulb.
- Screw a new bulb into place. Lamp type: 15 W, 220-230V, 300°C, E14. Spare part code: 3339313.
- Place the protective glass and seal back into place. Fasten the four screws.



Use of the appliance is strictly prohibited unless the protective glass of the lamp is properly in place.

4.3.4 Other service measures



This appliance does not contain parts which can be serviced by the user. Maintenance must be carried out by an authorised agent.



In the event of fault or malfunction, switch the appliance off at the mains. Use an agent authorised by the manufacturer and original spare parts.



5. Installation

5.1 General

Please read these instructions carefully as they contain important information regarding installation.

The installation of this appliance must be carried out in accordance with the manufacturer's instructions and in compliance with local rules and regulations. These instructions must be used together with the installation drawings.



This appliance may be connected to the mains electricity and to the water supply by qualified persons only.

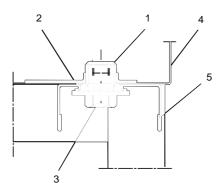
5.2 Transporting and unpacking the appliance

The appliance is best transported in its own package, which protects it from outside damage. Should it be necessary to remove the appliance from its package, the appliance, which is on a support base, must be moved by lifting by the intermediate bearers of the base. To prevent damage, the top of the appliance must not be used as a worktop during installation.

5.2.1 Fastening the appliance to the stand

Standard ovens/proving cabinets delivered separately are fastened to the stand with the help of the installation kit supplied with the appliance.

Prior to fastening the stand, remove the adjustment screws (4 pcs.) located on the appliance bottom. The screws come loose by turning by hand. Fasten the stand as shown in the illustration below, using the components 1, 2 and 3.



- 1. Fixing screw, 4 pcs
- 2. Washer, 4 pcs
- 3. Hexagon screw, 4 pcs
- 4. Chef oven/proving cabinet
- 5. Stand

5.2.2 Installation of a Chef oven group

The appliances can be assembled to form combinations of two or three units by stacking them on top of each other. The stand height for two units is 660 mm and for three units 200 mm. For assembly of the oven group a special spare parts kit is necessary. The kit can be ordered separately. Code for the spare parts kit is 3752352. Refer to your local supplier for details.

Assembly of the oven group can be carried out by an agent authorized by the manufacturer.

5.3 Positioning the appliance

When installing the appliance, care should be given to ensure that there is a free passage of cooling air around the appliance and that there are no other sources of heat near the cooling vents.

Because of the heat and steam arising during cooking, it is recommended to place the oven under an exhaust hood.



It is important to install the appliance in a level, horizontal position. Tilting and unevenness, however slight, may have an adverse effect on the cooking result.

The appliance must be placed on a flat surface and levelled into a horizontal position by using the adjustment screws on the legs. For the best result, check horizontality by the guide rails inside the oven.

To achieve a horizontal position, adjust the screws on the legs of the stand.

5.4 Electrical connections



Should maintenance require the appliance to be tested before all the protective coverings are in place, please be particularly careful of the moving parts inside the casing as well as of live parts.



To facilitate future maintenance and to increase safety, install a separate disconnection switch for the oven in the immediate vicinity of the appliance. The switch should disconnect the appliance completely from the mains supply.

The supply cable inlet is in the back right-hand corner of the oven and the connection point inside the oven. The side casing needs to be open to connect the oven to the mains.

All information needed to connect the appliance is to be found on the name plate, the connection diagram and the installation drawing.

5.5 Water connections



Connection to the cold water supply must be made by a 12 mm thick pressure resistant hose fitted with an R3/4" connector. The water connection must be fitted with a shut-off valve and a non-return valve.

Rinse the water hose before making the water connection.



5.5.1 Requirements for water quality

A general assumption is that the appliance material is defective when hard-to-clean deposits or corrosion appear on the surface. Usually this is, however, due to the aggressive nature of water and harmful components it contains as well as to negligence of cleaning the appliance.

Quality criteria, both national and based on EU directives, exist for tap water. E.g. calcium and magnesium that cause water hardness are useful substances for health, but in appliances they cause harmful scale. Chlorides, on the other hand, provide a favourable soil for corrosion even in small contents when combined with a humid and warm environment. The smaller chloride content, the better is the situation. In order to guarantee a long service life for an appliance we recommend the following limit values for water quality.

Chloride content (Cl $^-$) < 25 mg/l Conductibility < 40mS/m pH 7-8,8

Hardness $2-5^{\circ}dH = 0.4 - 0.7 - 0.9 \text{ mmol/l}$

If you use water softeners, remember to take care of appropriate maintenance and service of the water softener as well as the appliance itself.

5.6 Draining

The water is drained off by gravity through a drain hose connected to the oven drain tube by means of an R3/8 thread connector.



The drain line must be outside the perimeter of the oven.

It is prohibited to fit the drain hose directly with the drain line. The air clearance of at least 25 mm between the hose end and the drain line (drain cup) must be ensured.

5.7 Installation completion



When the installation is complete, check that all connections have been correctly made.

5.8 Test-run



Please read the safety and operation instructions as well as the functional description before testing the oven. As for other appliances possibly included in the baking station, see separate manuals.

Test the oven once it has been connected to the mains electricity.

Check that

- the green oven-on lamp lights up when the oven is switched on
- the yellow thermostat lamp lights up when the thermostat is turned in a clockwise direction
- the yellow thermostat lamp goes out once the oven has heated up and reached the temperature set

- the green moistening lamp lights up when the switch is turned in a clockwise direction and moisture enters the inside of the oven (200°C). In case the water does not vaporise completely and splashes in droplets onto the chamber walls collecting water on the oven bottom, the moistening device needs to be adjusted.
- the fan wheel is rotating and changes the rotation direction with approx. one minute intervals
- the door switch deactivates the fan and heating when the door is opened
- the guide rails and the air suction plate are properly in place
- the drip tray is properly in place under the oven door.

Fasten the side casing.



6. Troubleshooting

If the appliance fails to work, check to ensure that

- it has been used according to instructions
- all removable parts are in place
- the disconnection switch (usually on a wall or in the immediate vicinity of the oven) is in the ON position
- the fuses (overload protection) have not blown in the fuse box. Ask a qualified person to check overload protection.

Should the oven still not work, contact an authorised agent. Before phoning, make sure you have at hand the appliance type and serial number to be found on the name plate on the right front corner of the appliance.



This appliance does not contain parts which can be serviced by the user. Maintenance must be carried out by an authorised agent.



7. Technical specifications

Main and control circuit S00113 D3

Main and control circuit S00114 D3

Main and control circuit S00115 D3

Connection diagram T01916 A3

Connection diagram T01702 A3

Connection diagram T01703 A3

Installation drawing T01579 D3

Installation drawing T01581 C3

Installation drawing T01582 C3

Installation drawing T01876 C3

Installation drawing T01577 C3

Installation drawing T01583 C3

Installation drawing T01877 D3

Installation drawing T01878 D3

Installation drawing T01570 C3

Installation drawing T01587 C3

Installation drawing T01590 D3

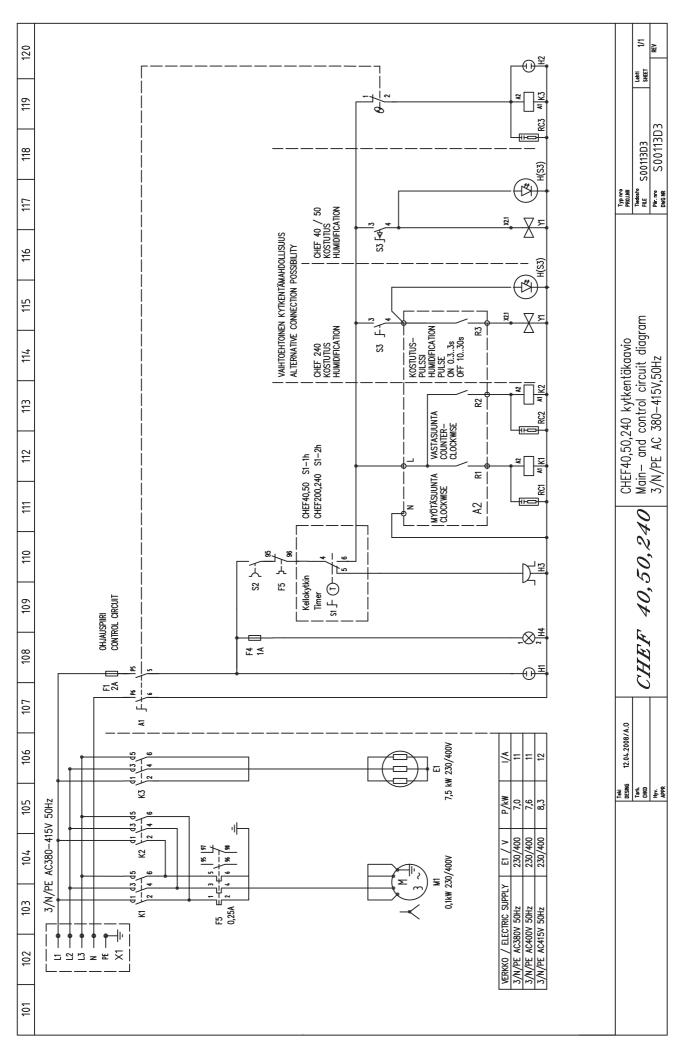
Installation drawing T01874 D3

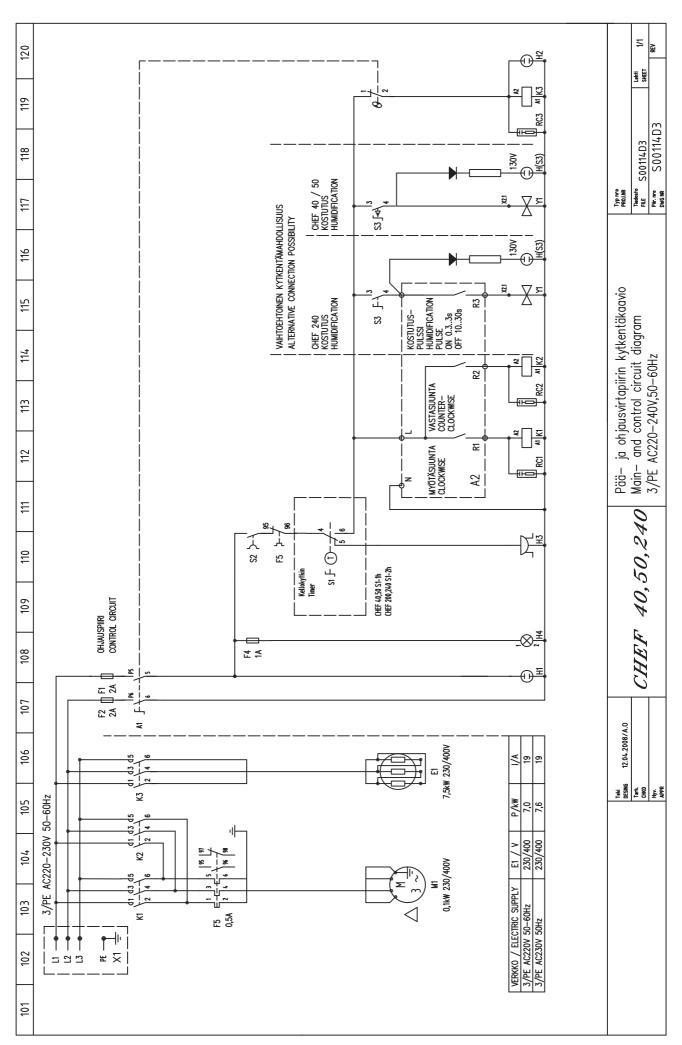
Installation drawing T01591 D3

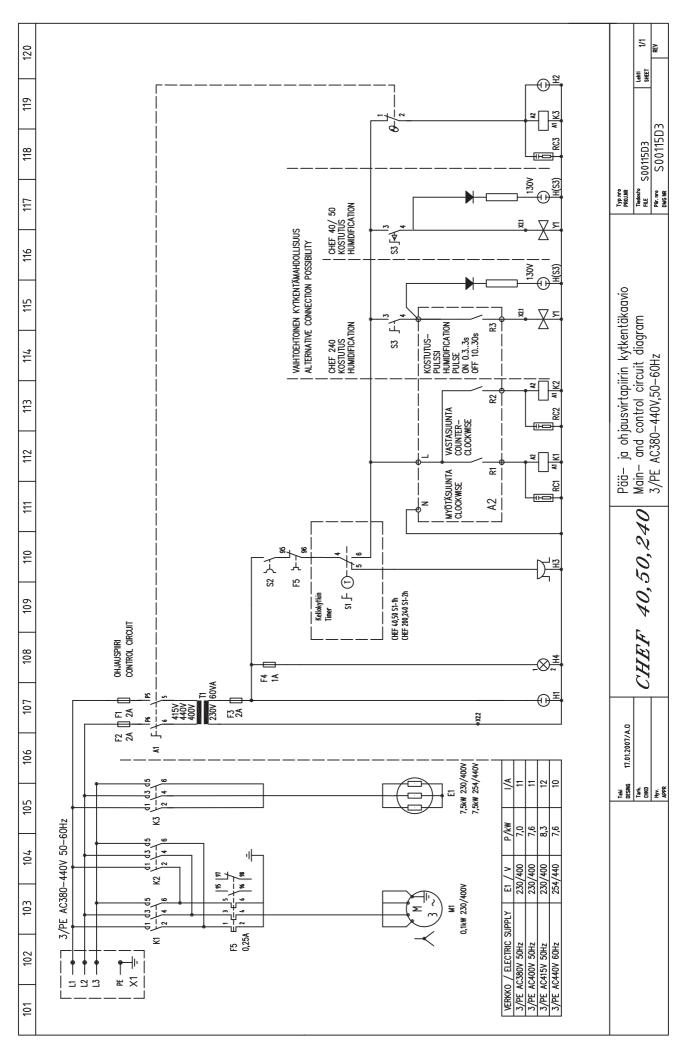
Installation drawing T01592 D3

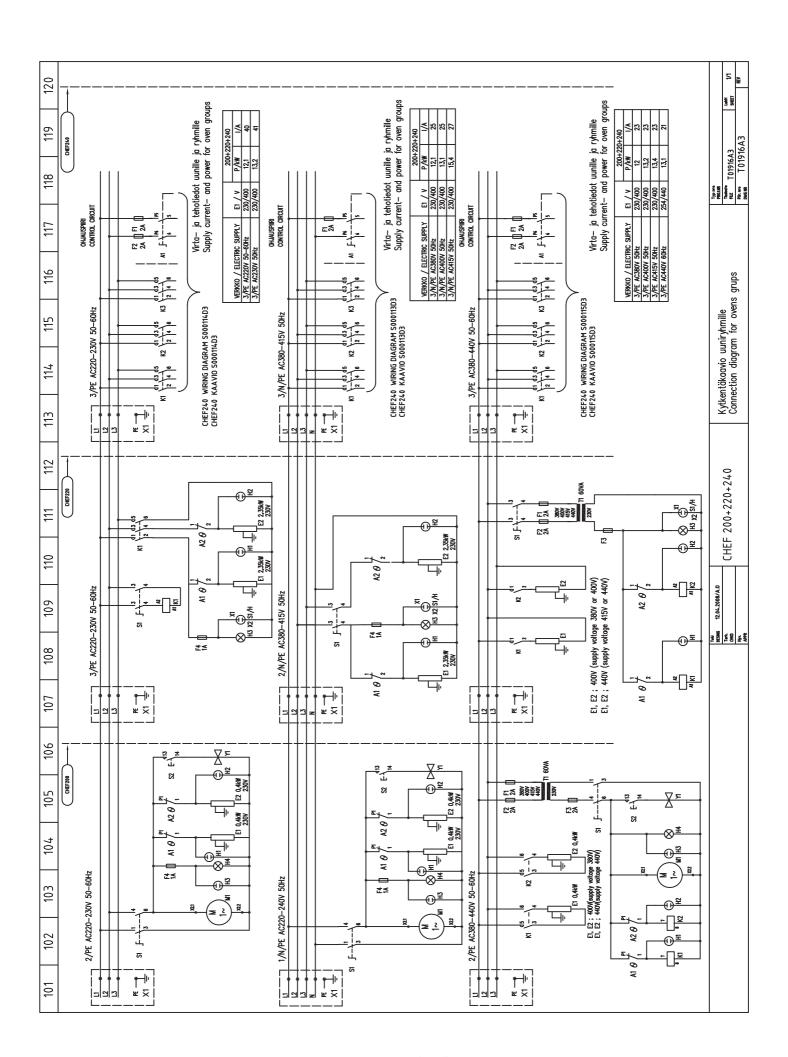
Installation drawing T01879 D3

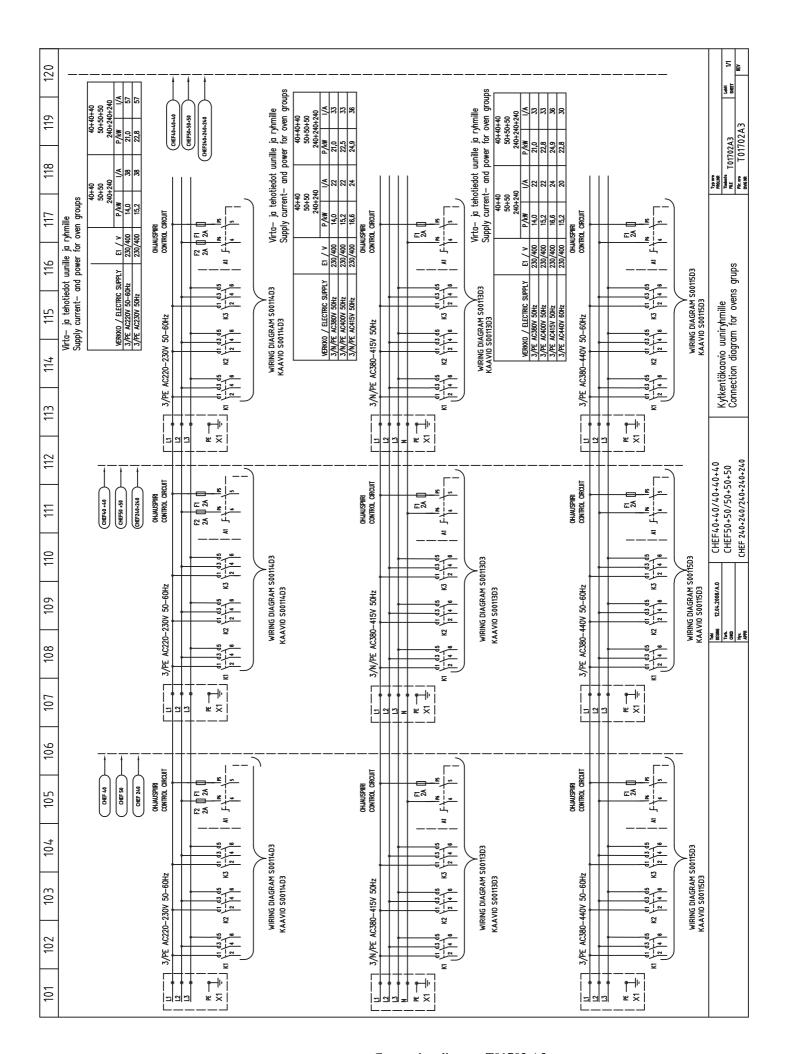


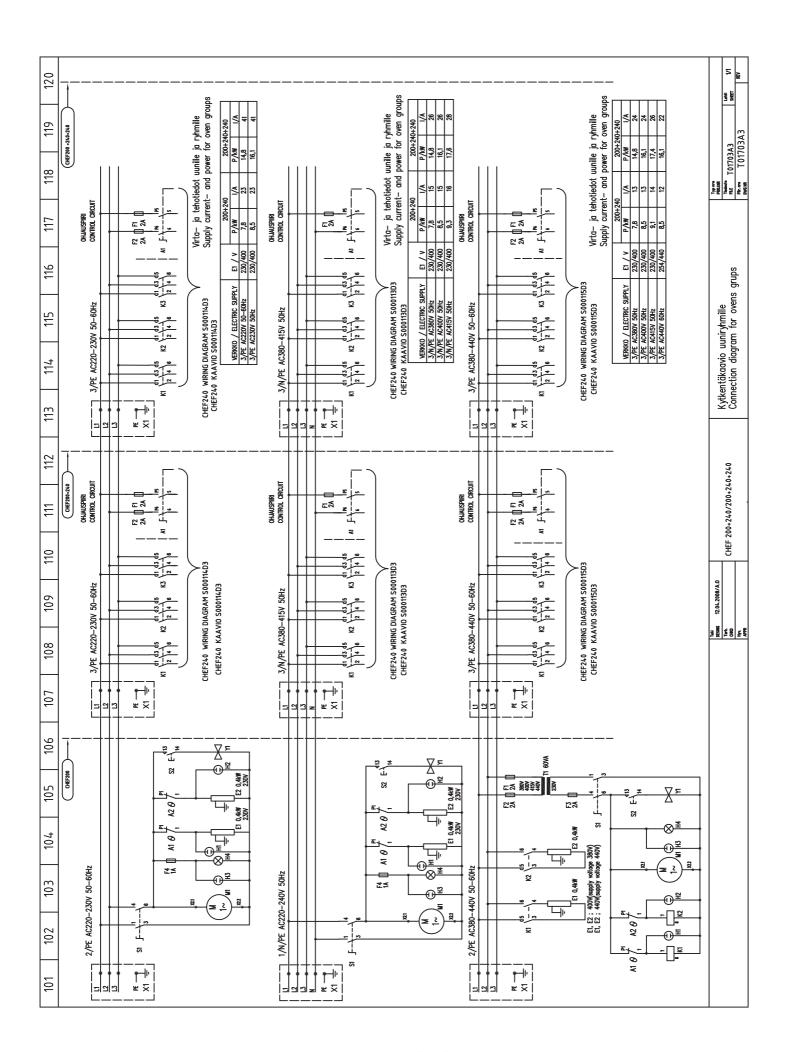


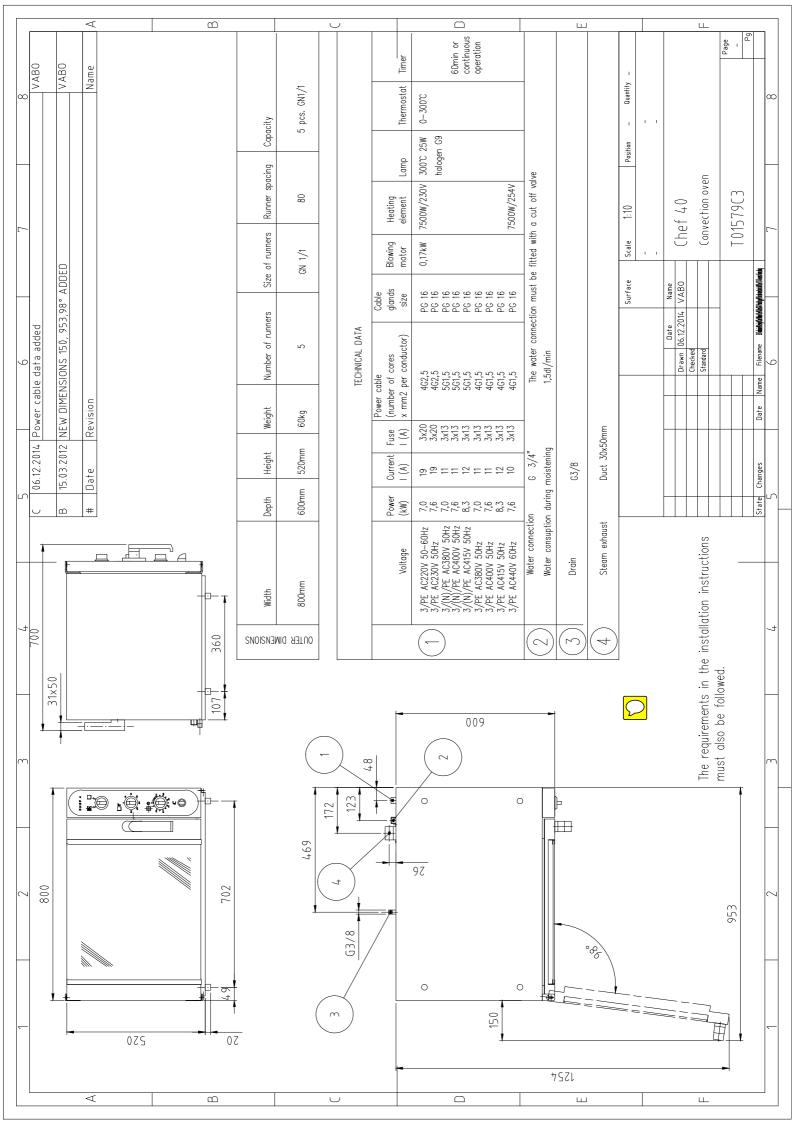


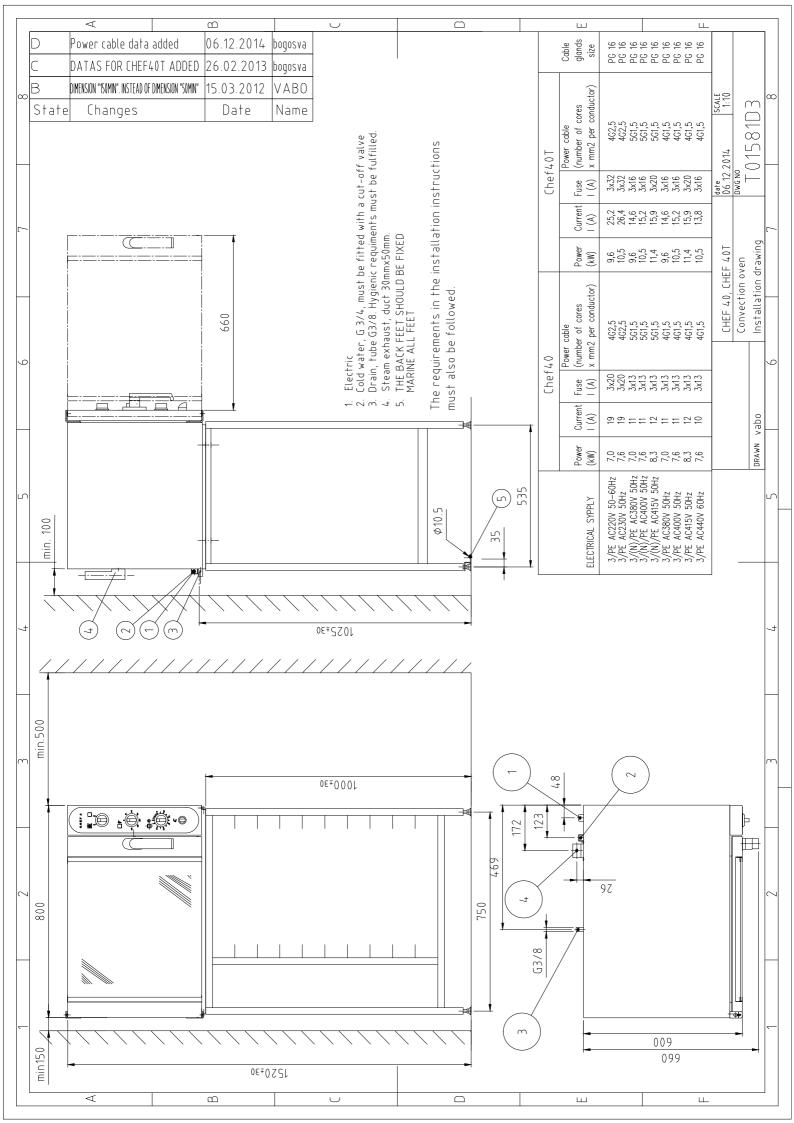


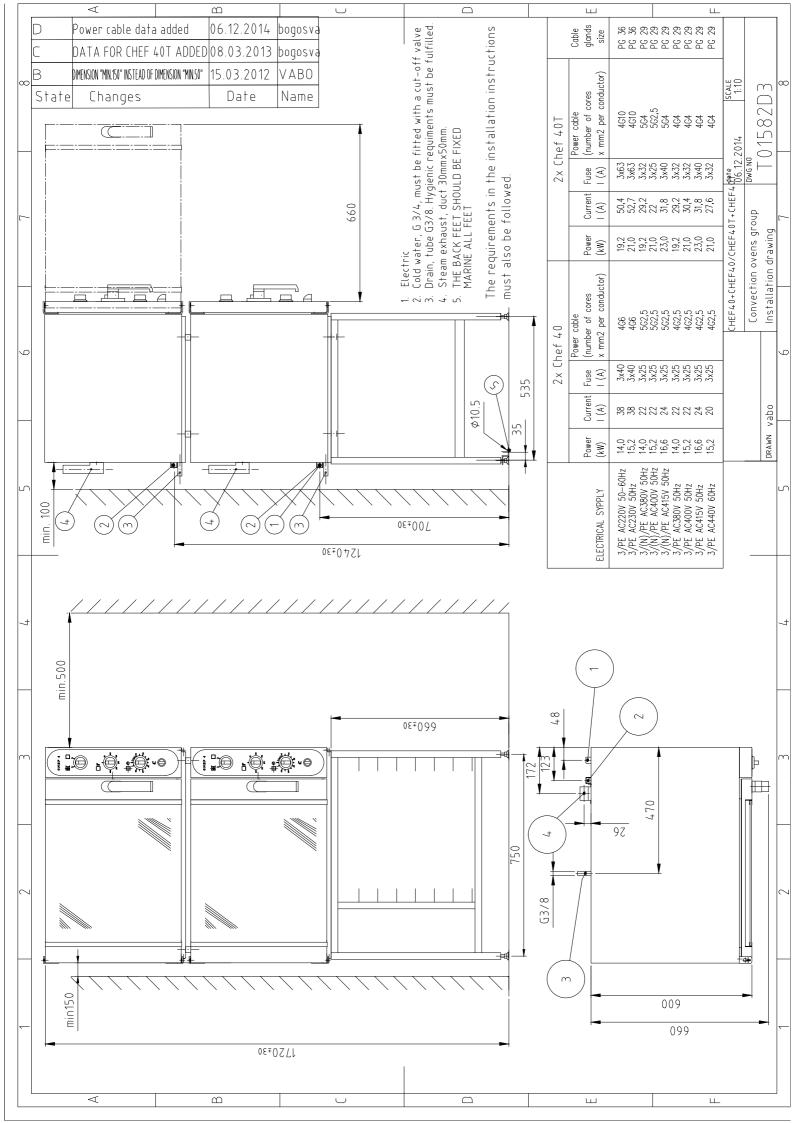


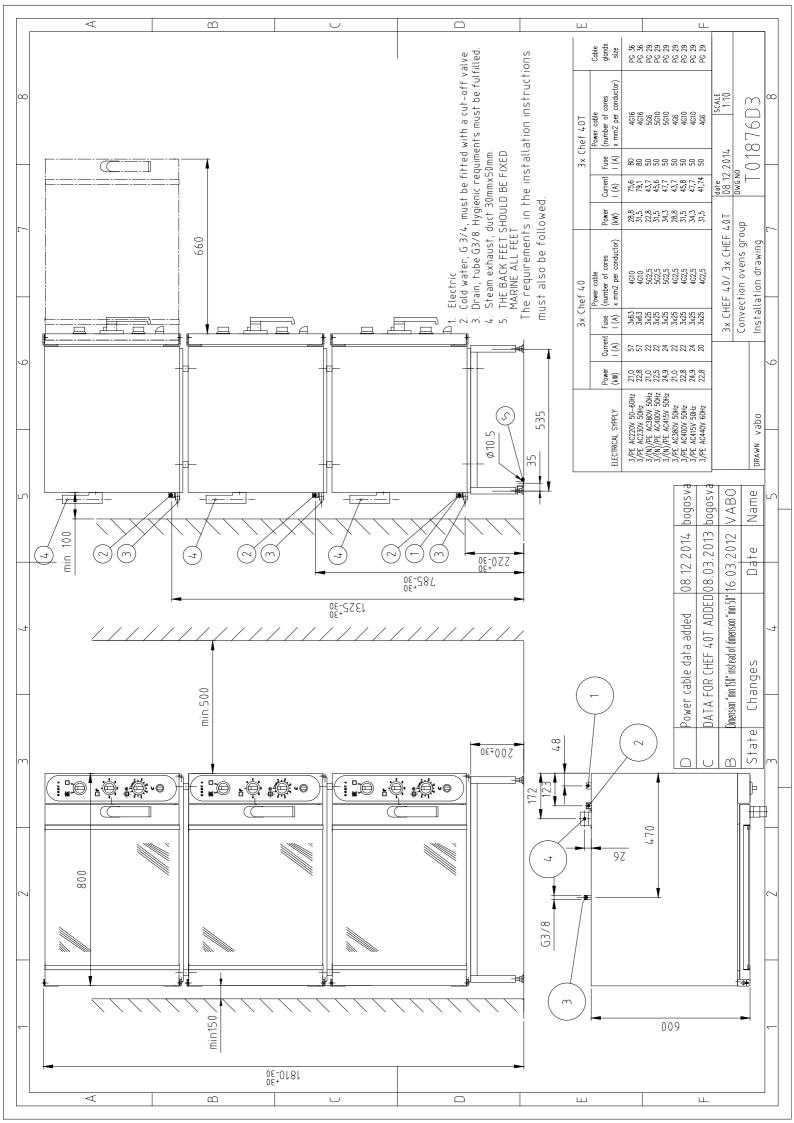


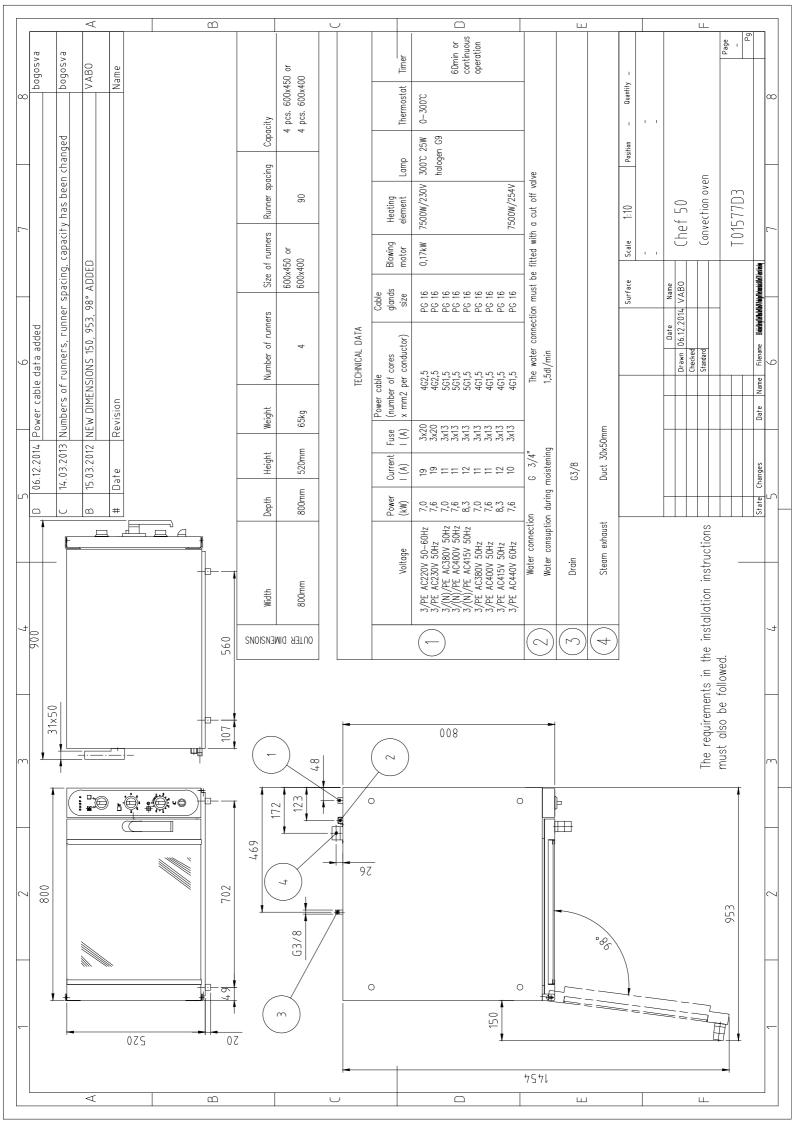


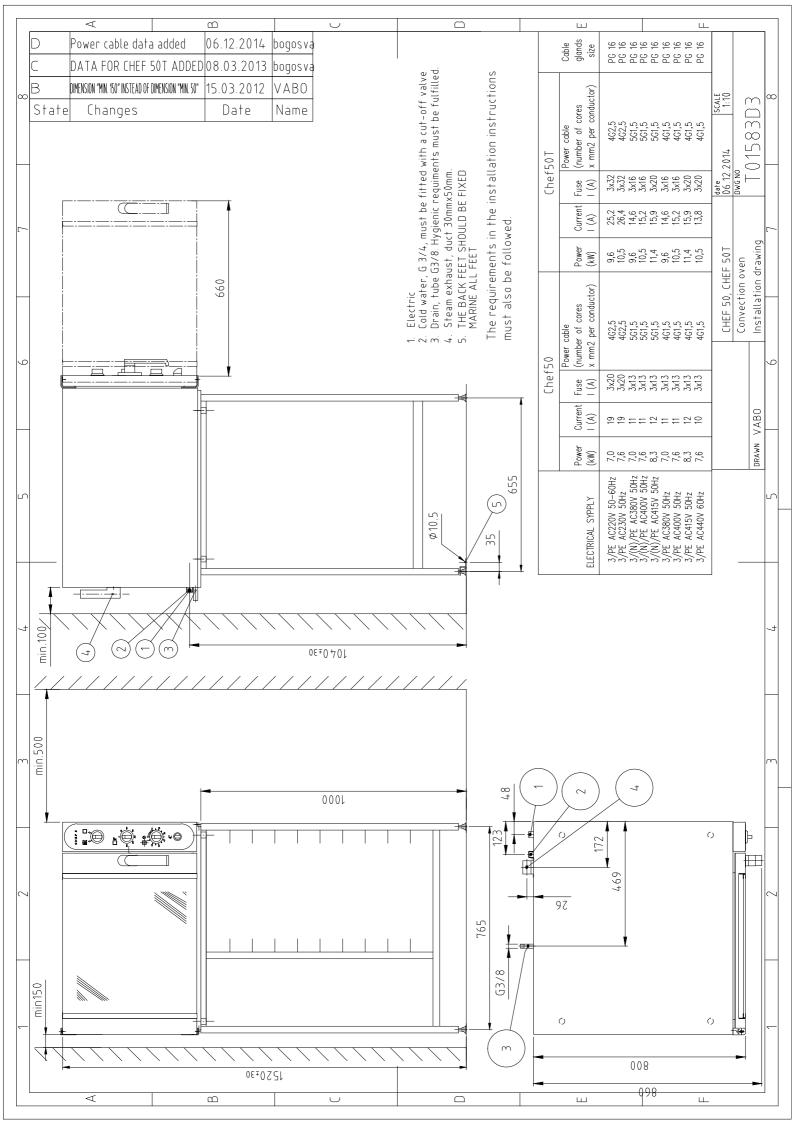


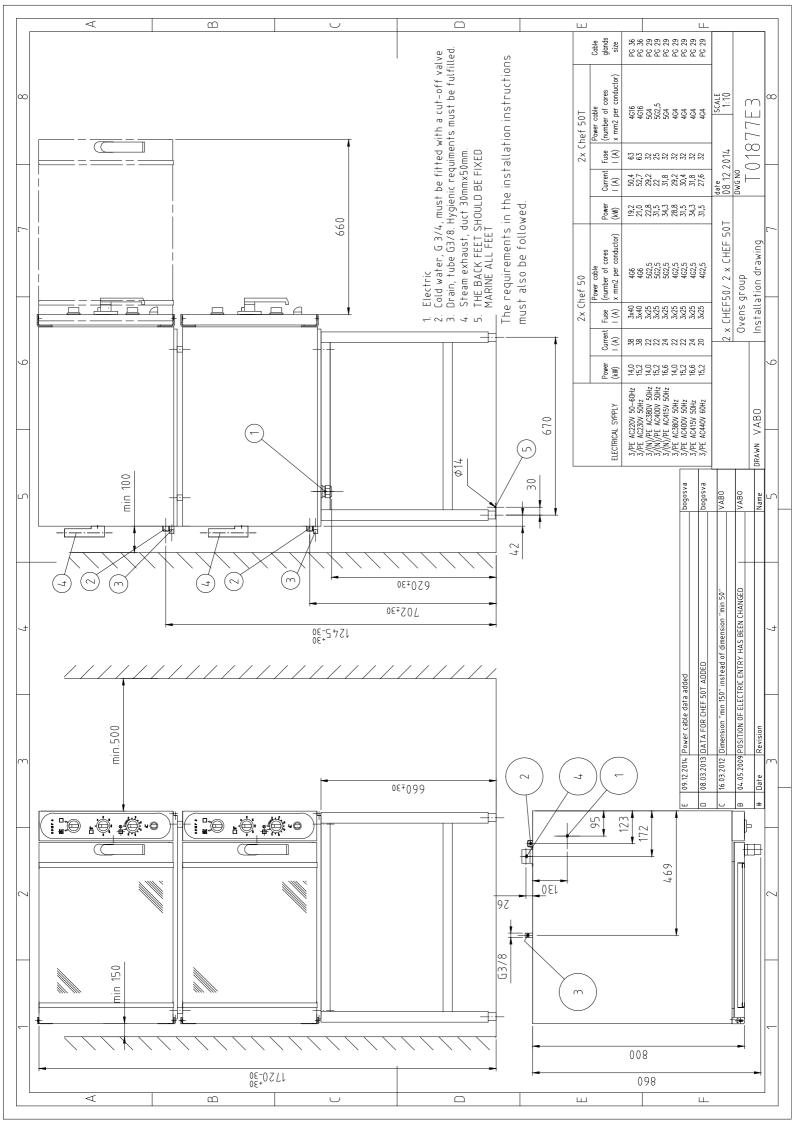


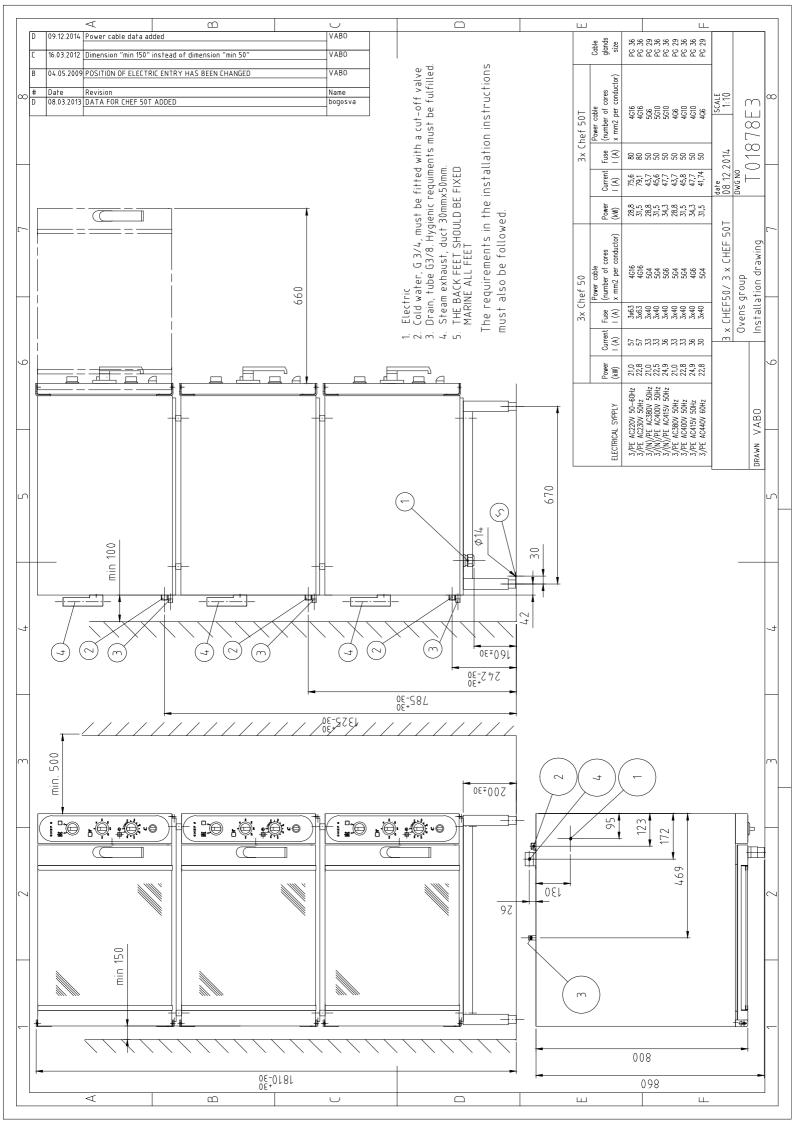


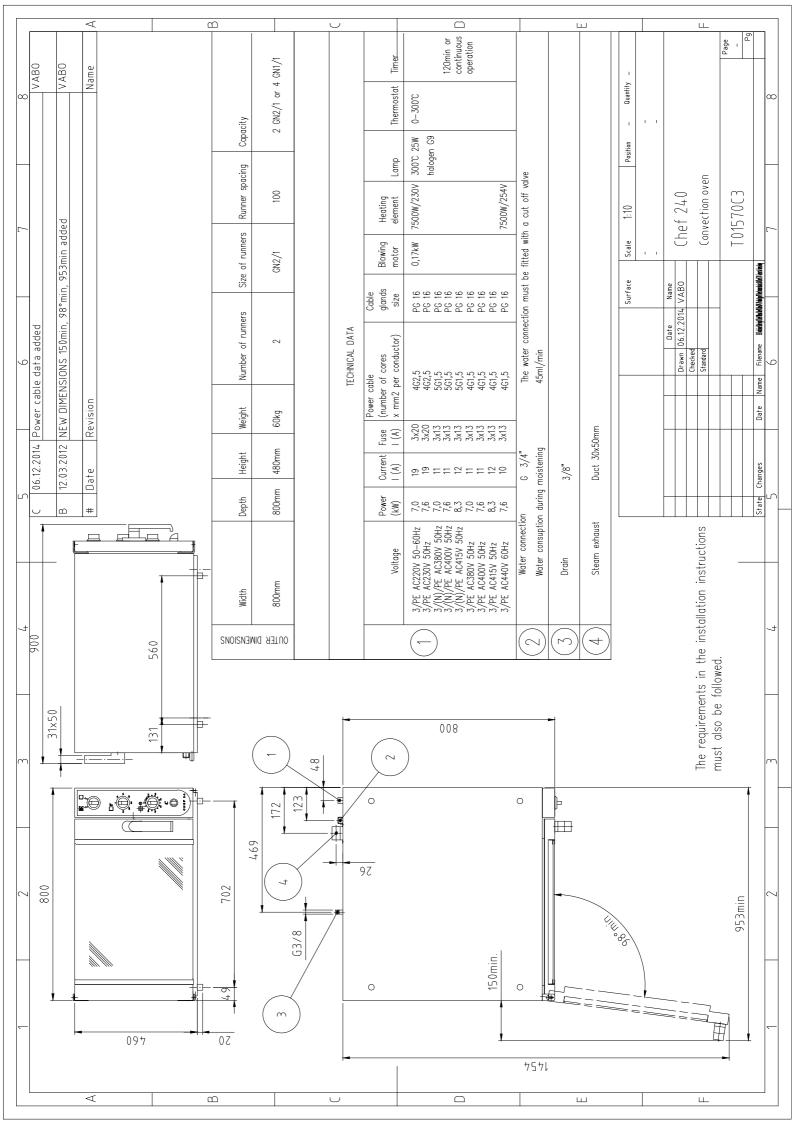


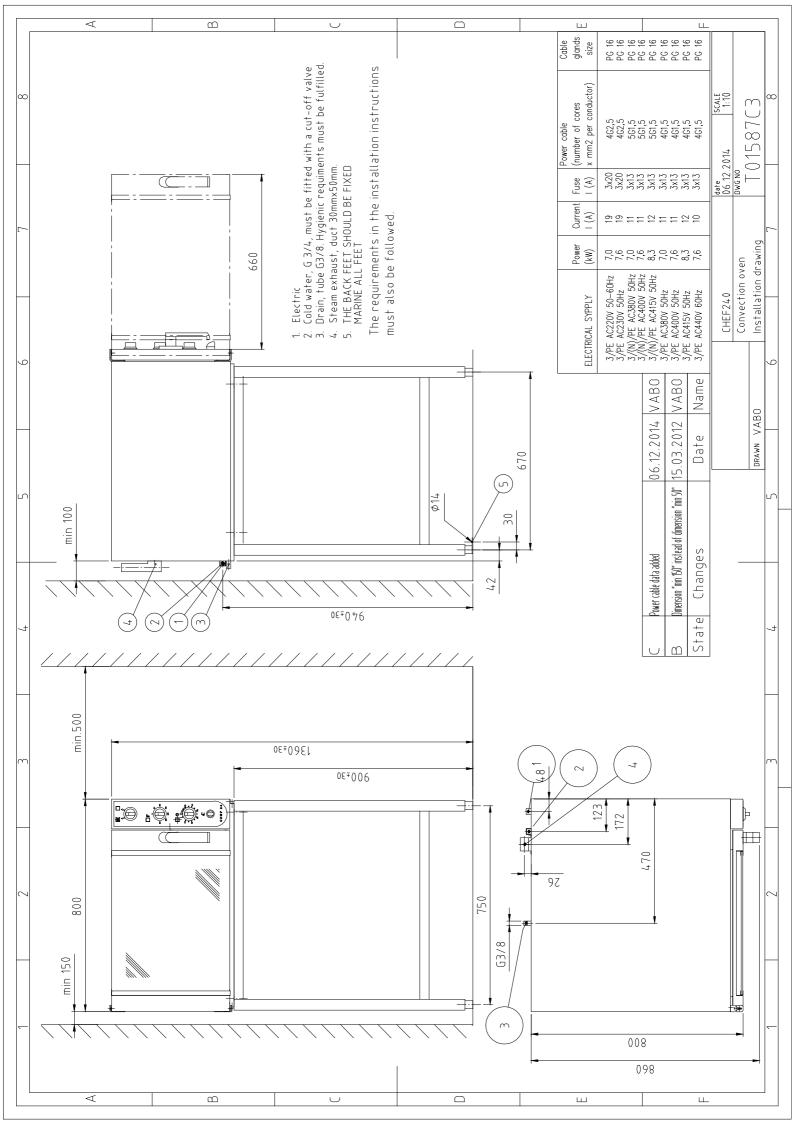


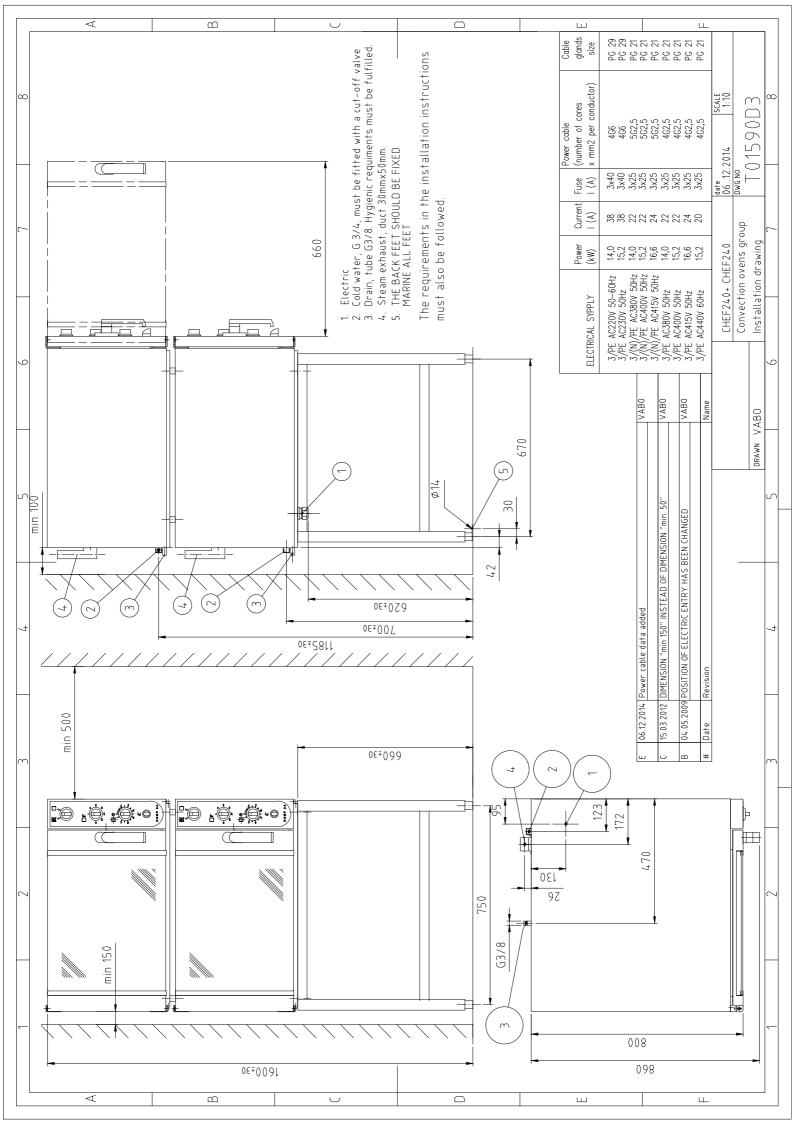


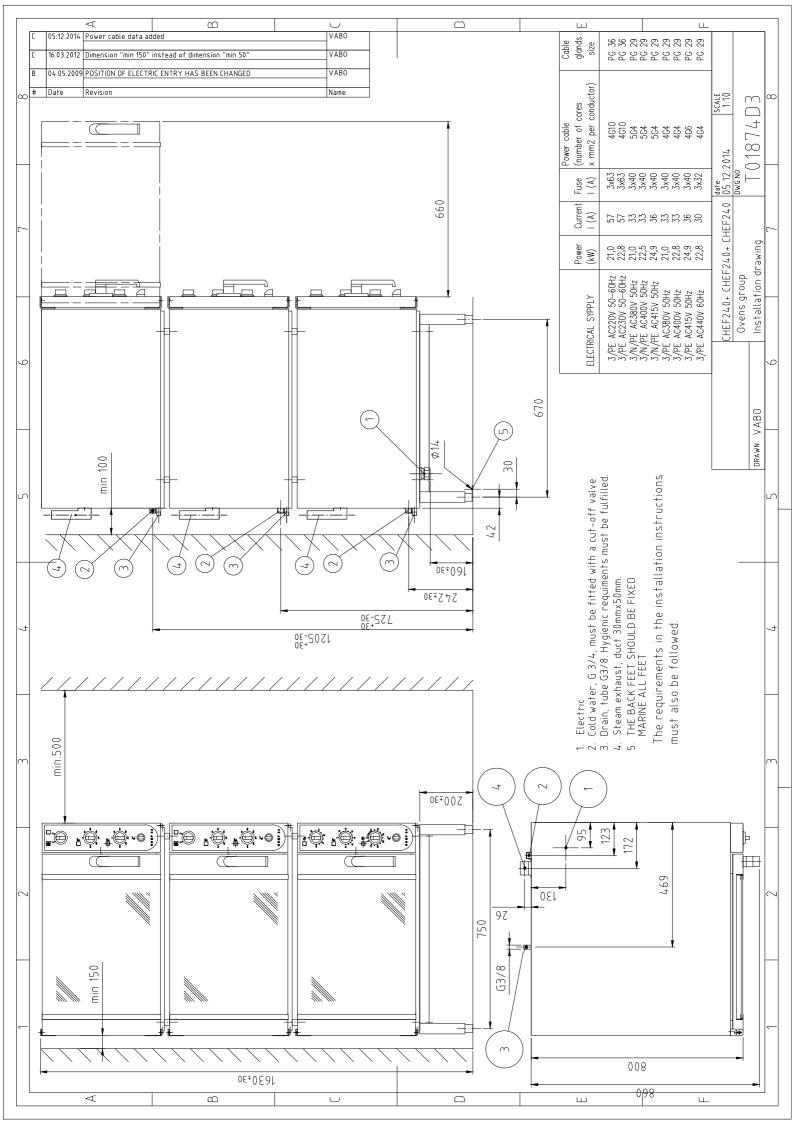


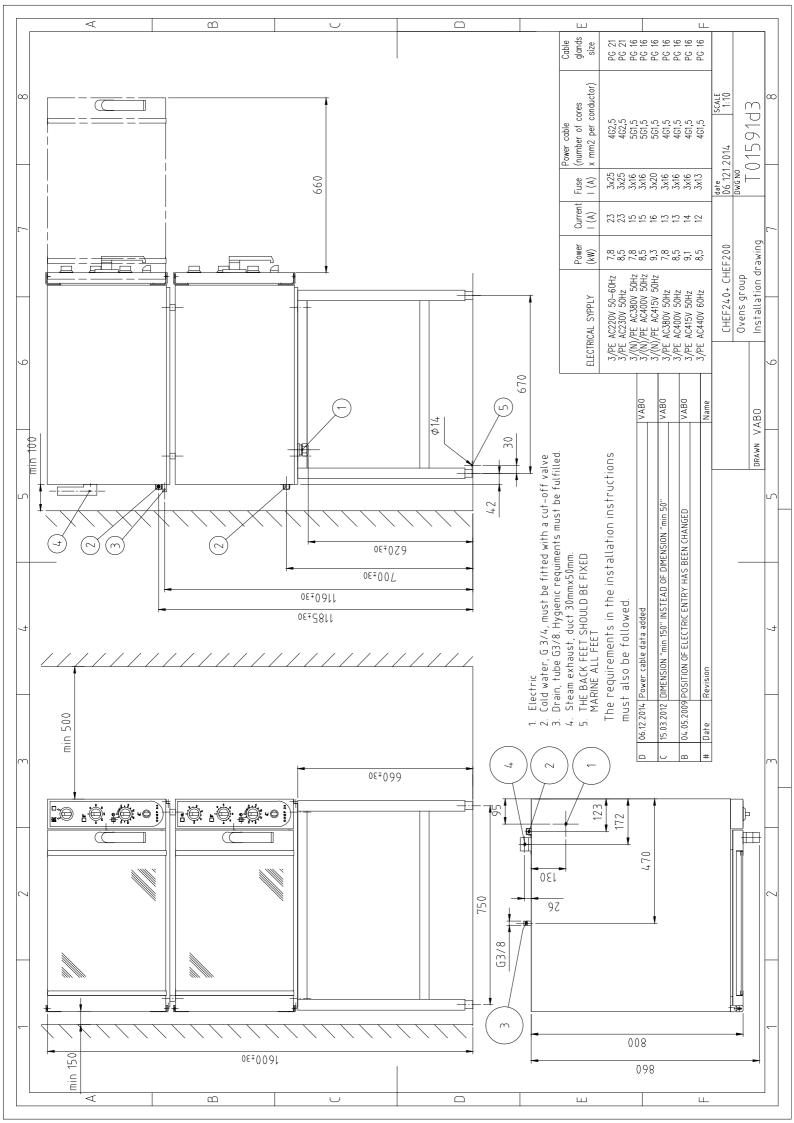


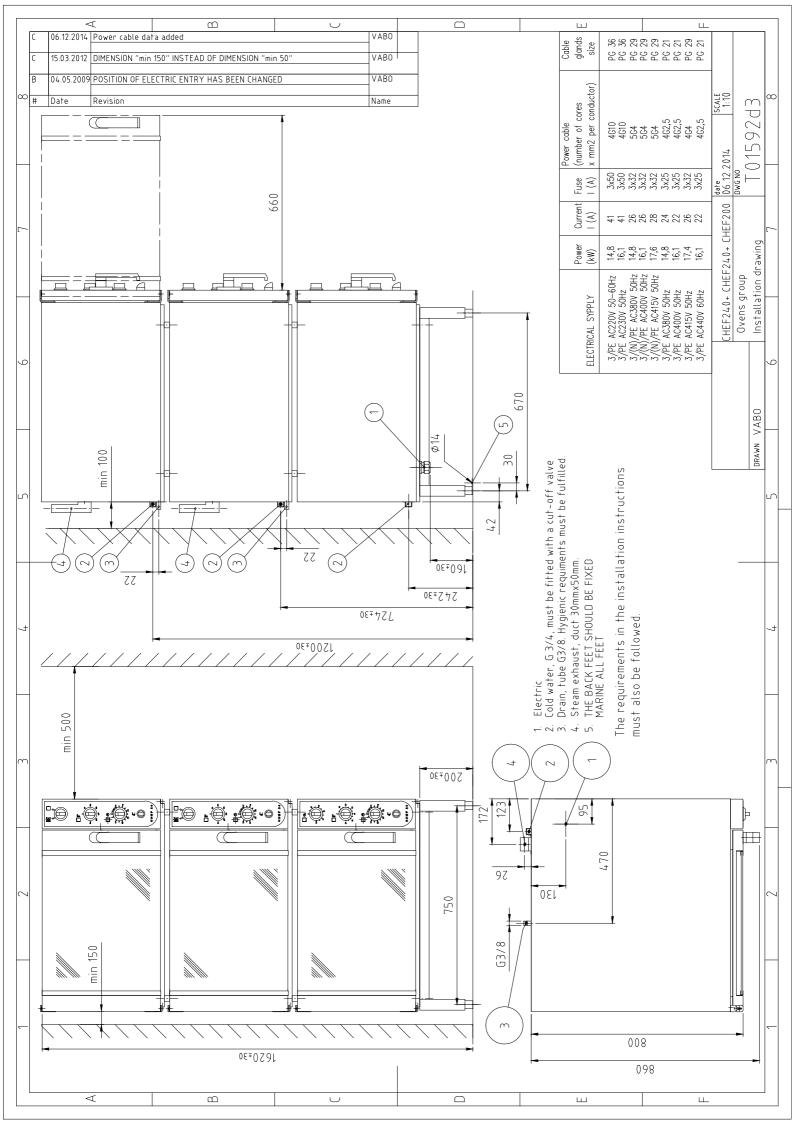


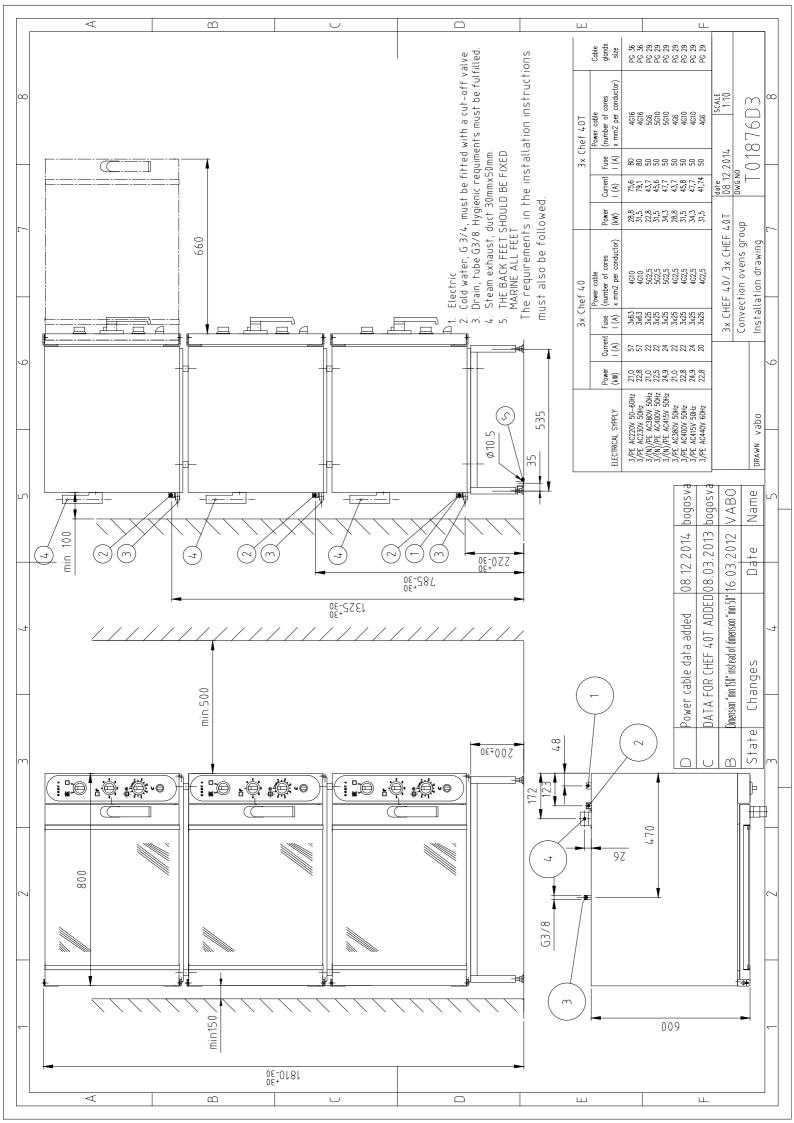












Item	Model	Specification	
Overall dimensions WxDxH, table model oven	24	800x900x460(+20) mm	
Overall dimensions WxDxH, table model oven	4	800x700x520(+20) mm	
Overall dimensions WxDxH, table model oven	5	800x900x520(+20) mm	
Overall dimensions WxDxH, oven with stand	24	800x900x1360 mm	
Overall dimensions WxDxH, oven with stand	4	800x700x1520 mm	
Overall dimensions WxDxH, oven with stand	5	800x900x1520 mm	
Overall dimensions WxDxH, two ovens with stand	24	800x900x1600 mm	
Overall dimensions WxDxH, two ovens with stand	4	800x700x1720 mm	
Overall dimensions WxDxH, two ovens with stand	5	800x900x1720 mm	
Overall dimensions WxDxH, three ovens with stand	24	800x900x1630 mm	
Overall dimensions WxDxH, three ovens with stand	4	800x700x1810 mm	
Overall dimensions WxDxH, three ovens with stand	5	800x900x1810 mm	
Internal dimensions of oven WxDxH	24	636x686x380 mm	
Internal dimensions of oven WxDxH	4	583x435x441 mm	
Internal dimensions of oven WxDxH	5	583x675x441 mm	
Capacity, 2 guide rails	24	Containers: 2 pcs. GN2/1 h= 20,40,65. 4 pcs. GN1/1 h=20,40,65 Baking sheets: 2 pcs. GN2/1 short side folded	
Capacity, 5 guide rails	5	Baking sheets: 5 pcs. 400x600 or 5 pcs. 450x600	
Capacity, 5 guide rails	4	Baking sheets: 5 pcs. GN1/1 long side folded	
Capacity, 3 guide rails	4	Containers: 3 pcs. GN1/1 h=20,40,65	
Thermostat control range	24,4,5	+50°C+300°C	
Main material	24,4,5	Stainless steel oven interior, door and external casing. Door with double glass	
Timer	24	0120 min or continuous	
Timer	4,5	060 min or continuous	
Preheating time (200°C)	24,4,5	20 min	
Moistening device	24	Factory settings: 45 ml/min (if needed, the settings can be adjusted by authorized service personnel	
Moistening device	4,5	Moistening is on when the switch has been turned clockwise	
Weight of oven	24	Approx. 60kg	
Weight of oven	4	Approx. 53kg	
Weight of oven	5	Approx. 65 kg	
Weight of oven with stand	24	Approx. 74 kg	
Weight of oven with stand	4	Approx. 71 kg	
Weight of oven with stand	5	Approx. 79 kg	
Weight of two ovens with stand	24	Approx. 127 kg	
Weight of two ovens with stand	4	Approx. 115 kg	
Weight of two ovens with stand	5	Approx. 137 kg	
Weight of three ovens with stand	24	Approx. 185 kg	
Weight of three ovens with stand	4	Approx. 165 kg	
Weight of three ovens with stand	5	Approx. 200 kg	
Weight of the oven, including packing	24	Approx. 77g	
Weight of the oven, including packing	4	Approx. 68kg	
Weight of the oven, including packing	5	Approx. 83kg	



Technical specifications

Item	Model	Specification
Weight, including packing, oven with stand	24	Approx. 96kg
Weight, including packing, oven with stand	4	Approx. 91kg
Weight, including packing, oven with stand	24,4,5	Approx. 102kg
Weight, including packing, two ovens with stand	24	Approx. 157kg
Weight, including packing, two ovens with stand	4	Approx. 145kg
Weight, including packing, two ovens with stand	5	Approx. 169kg
Weight, including packing, three ovens with stand	24	Approx. 214kg
Weight, including packing, three ovens with stand	4	Approx. 204kg
Weight, including packing, three ovens with stand	5	Approx. 240kg
Package dimensions of two ovens with stand WxDxH	24	883x976x1767 mm
Package dimensions of two ovens with stand WxDxH	4	883x776x1890 mm
Package dimensions of two ovens with stand WxDxH	5	883x976x1890 mm
Package dimensions of three ovens with stand WxDxH	24	883x976x1787 mm
Package dimensions of three ovens with stand WxDxH	4	883x776x1970 mm
Package dimensions of three ovens with stand WxDxH	5	883x976x1970 mm
Electricity connection	24,4,5	See installation drawing
Water connections	24,4,5	See installation drawing
Conditions of use	24,4,5	Normal kitchen conditions, above 0°C

4=CHEF 40, 5=CHEF 50, 24=CHEF 240

 $A=3/N/PE\sim400/230V\ 50Hz,\ C=3/N/PE\sim380/220V\ 50Hz,\ G=3/N/PE\sim415/240V\ 50Hz,\ H=3/PE\sim230V\ 50Hz,\ I=3/PE\sim220V\ 60Hz,\ J=3/PE\sim380\ 50Hz,\ K=3/PE\sim400V\ 50Hz,\ L=3/PE\sim415V\ 50Hz,\ M=3/PE\sim440V\ 60Hz$



METOS AS

VAATIMUSTENMUKAISUUSVAKUUTUS FÖRSÄKRAN OM ÖVERENSSTÄMMELSE DECLARATION OF CONFORMITY

Valmistajan nimi / Tillverkarens namn / Manufacturer's name METOS AS
Osoite / Adress / Adress
VALUKOJA 16 11415 TALLINN
ESTONIA
Vakuuttaa, että seuraava tuote / Försäkrar att följande produkt / Declare that the following product
Nimi, tyyppi tai malli / Namn, typ eller modell / Name, type or model
Chef 240, Chef 40, Chef 50 kiertoilmauuni, myös paistotornien sekä liesien osana. Chef 240, Chef 40, Chef 50 konvektionsugn, även som enhet i stektorn och spisarna. Chef 240, Chef 40, Chef 50 convection oven, also in stacked units as well as in ranges.
on seuraavien direktiivien asiaankuuluvien säännösten mukainen / överensstämmer med tillämpliga bestämmels i följande direktiv / is in conformity with the relevant provisions of the following directives
MD 2006/42/EC, LVD 2006/95/EC, EMC 2004/108/EC, RoHS 2002/95/EC, WEEE2002/96/EC
ja lisäksi vakuuttaa, että seuraavia yhdenmukaistettuja standardeja (tai niiden osia/kohtia) on sovellettu / och försäkrar dessutom att följande harmoniserade standarder (eller delar/paragrafer) har använts / and furthermore declares that the following harmonised standards (or parts/clauses) have been used
EN ISO 12100-1, EN ISO 12100-2
ja lisäksi vakuuttaa, että seuraavia muita standardeja (tai niiden osia/kohtia) on sovellettu / och försäkrar dessuto att följande andra standarder (eller delar/paragrafer) har använts / and furthermore we declare that the following other standards (or parts/clauses) have been used
EN 60204-1, EN 60335-1, EN 60335-2-42
Alla mainittu henkilö on valtuutettu kokoamaan teknisen tiedoston / Nedan nämda person är bemyndigad att sammanställa den tekniska dokumentfilen / The person mentioned below is authorized to compile the technical fi
Valeri Bogoslovtsev Metos AS, Valukoja 16, 11415 Tallinn, Estonia
Antopaikka ja päivä / Utfärdad på ort och datum / Place and date of issue Tallinn 01.09.2010
Valtuutetun henkilön nimi ja asema / Bemyndigad persons namn och befattning / Name and title of authorized/person
Man
Andres Kirstein – Managing Director Jaan Muru – Production Manager

